



Table of Contents

3form Materials	05
Varia Formable translucent resin that lets you play with endless combinations of patterns, colors and textures.	44
Chroma Optical grade resin engineered for high clarity and light transmission	64
Glass High performance glass with various design options including color, digital print, etch and more.	82
Sola Felt Sound absorbing felt made from 50% post-consumer recycled content or PET.	98
Profile Engineered geometric tiles and panels with a variety of design options including pattern, color and acoustics.	116
Koda XT Incredibly durable polycarbonate resin that withstands exterior environments.	128
Chroma XT Optical grade resin engineered for exterior applications requiring light and color transmission.	142
Tech Specs	158



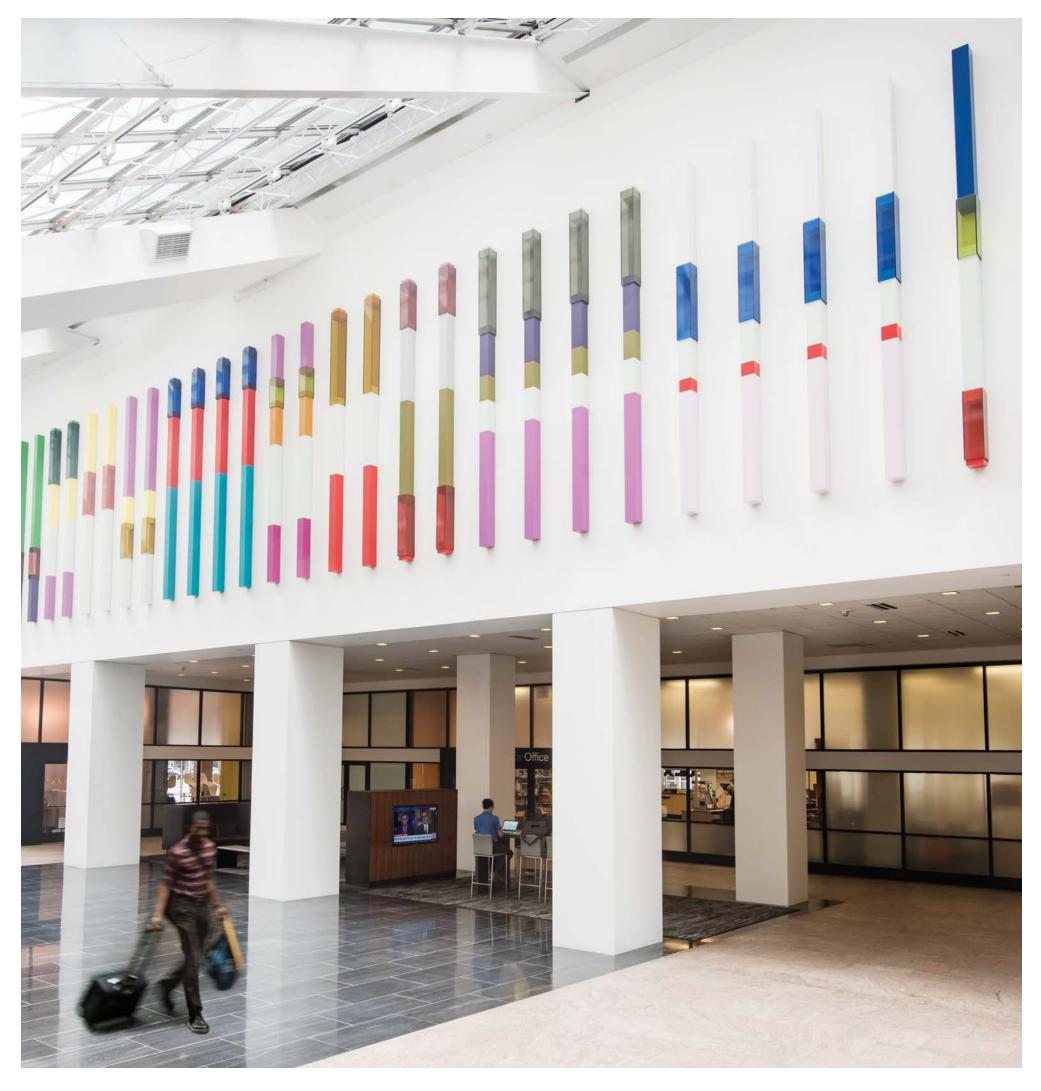
Material | Chroma Pattern | Tulsi Color | Juniper

3form Materials

We are material experts specializing in resin, glass, and felt.

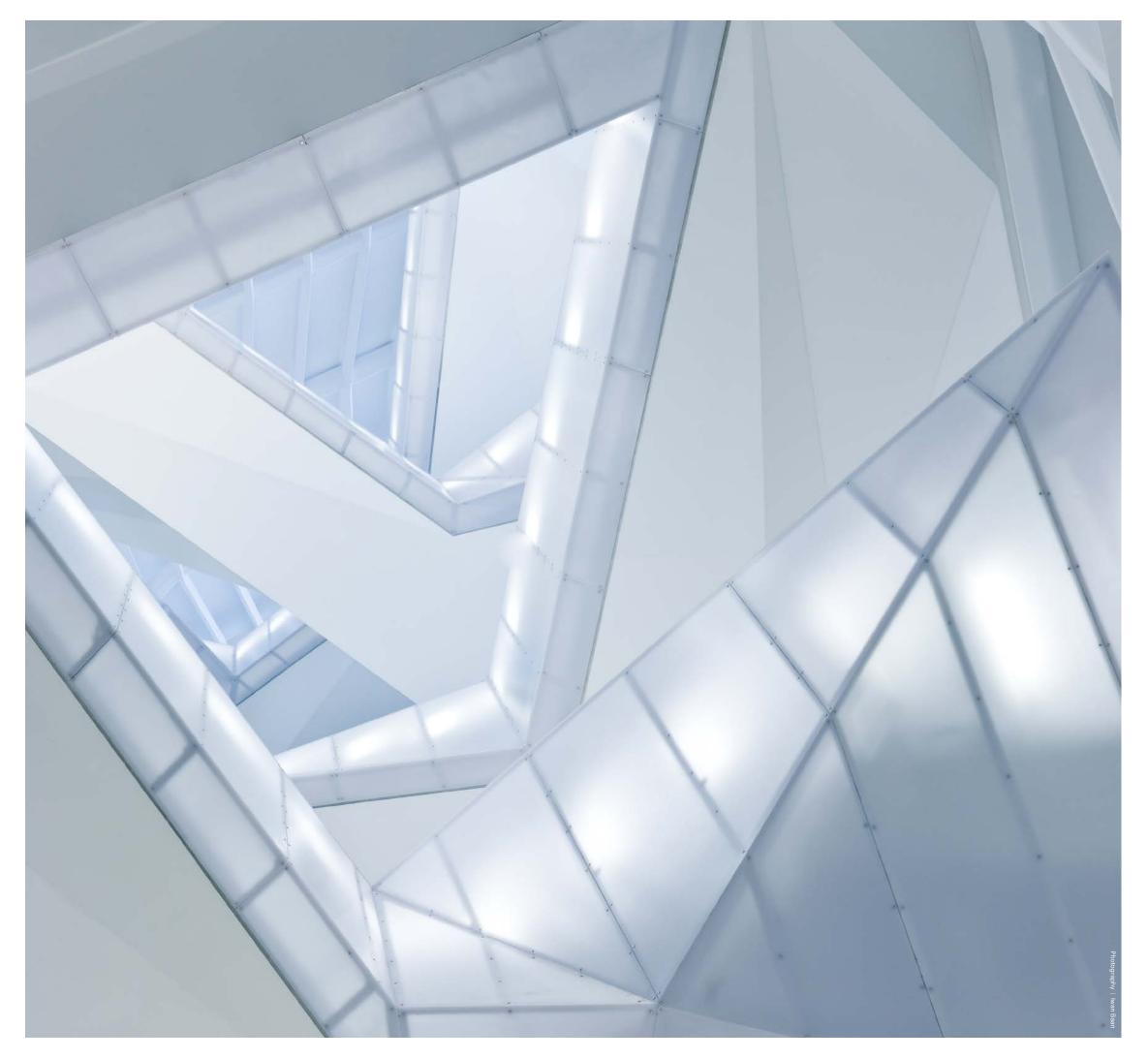
We offer a wide variety of design options within each material category and the expertise to help make sure your end vision is executed flawlessly and timelessly.

Our mission is to make a net-positive impact on people, the environment, and the world around us with beautiful and sustainable products.



Aerial Palette Jenny West

Material | Varia Color | Custom



3form crafts sophisticated, handcrafted translucent materials that harness form, texture, light and color — inviting you to design spaces that clearly reflect your vision for the world.

Cooper Union Morphosis Architects

Material | Varia Color | Custom

Align with 3form

We believe it's imperative to align the creation of beautifully designed products with actions and practices that help protect and nourish the planet.

The framework for Align includes three main pillars - People, Product, Planet. These pillars translate into a focus on human well-being alongside design methods and manufacturing processes that conserve and restore the planet.

Material | Chroma Color | Cedarwood Amber Steep







Community and Wellness

We are committed to empowering our employees and local communities, investing in various wellness, education and sustainable programs as well as securing the Just label to showcase our commitment to providing an equitable, healthy and transparent workplace.



INTERNATIONAL LIVING FUTURE INSTITUTE*



Product

Materials as beautiful for your space as they are for the environment.

We have a number of products that carry industry certifications such as Living Building Challenge, EPDs, Declare label and Greenguard Gold certifications. We recently launched our first 100% recycled material - Flek Pure. We will continue to focus on developing sustainable materials in the future.





🖄 Planet

We aim to create net-positive products that will leave our planet in better condition than when we started.

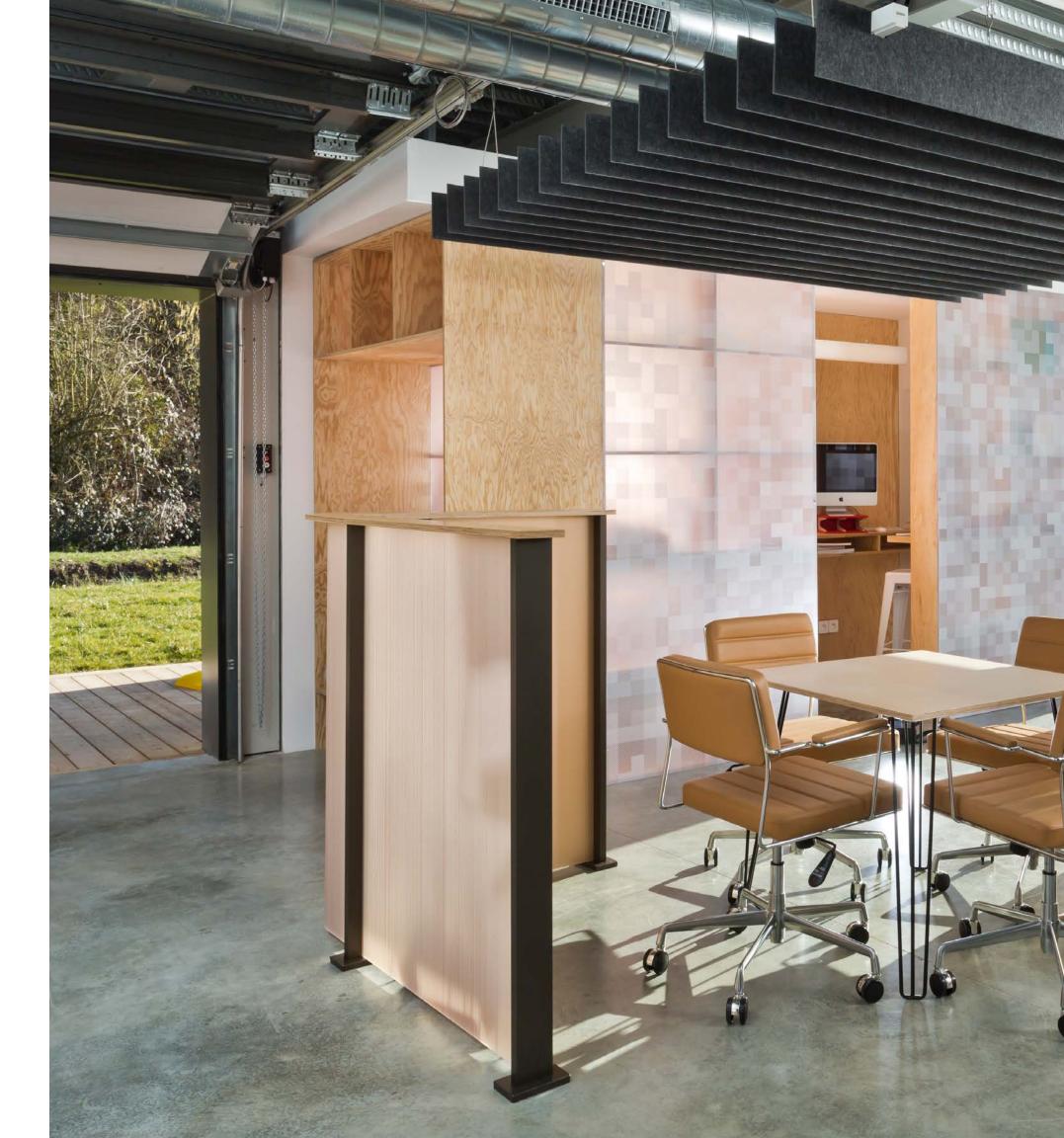
Our climate responsibility measures start with efficient use of energy and materials and are complemented by investing in renewable energy credits, verified emission reductions, and on-site solar generation. We seek to achieve zero-waste manufacturing and to encourage a circular economy through the use of recycled, recaptured, and re-imagined ingredients as well as implementing take-back programs for our products.

Material Attributes

Whatever your project, we have a material that will meet your needs and exceed your expectations.

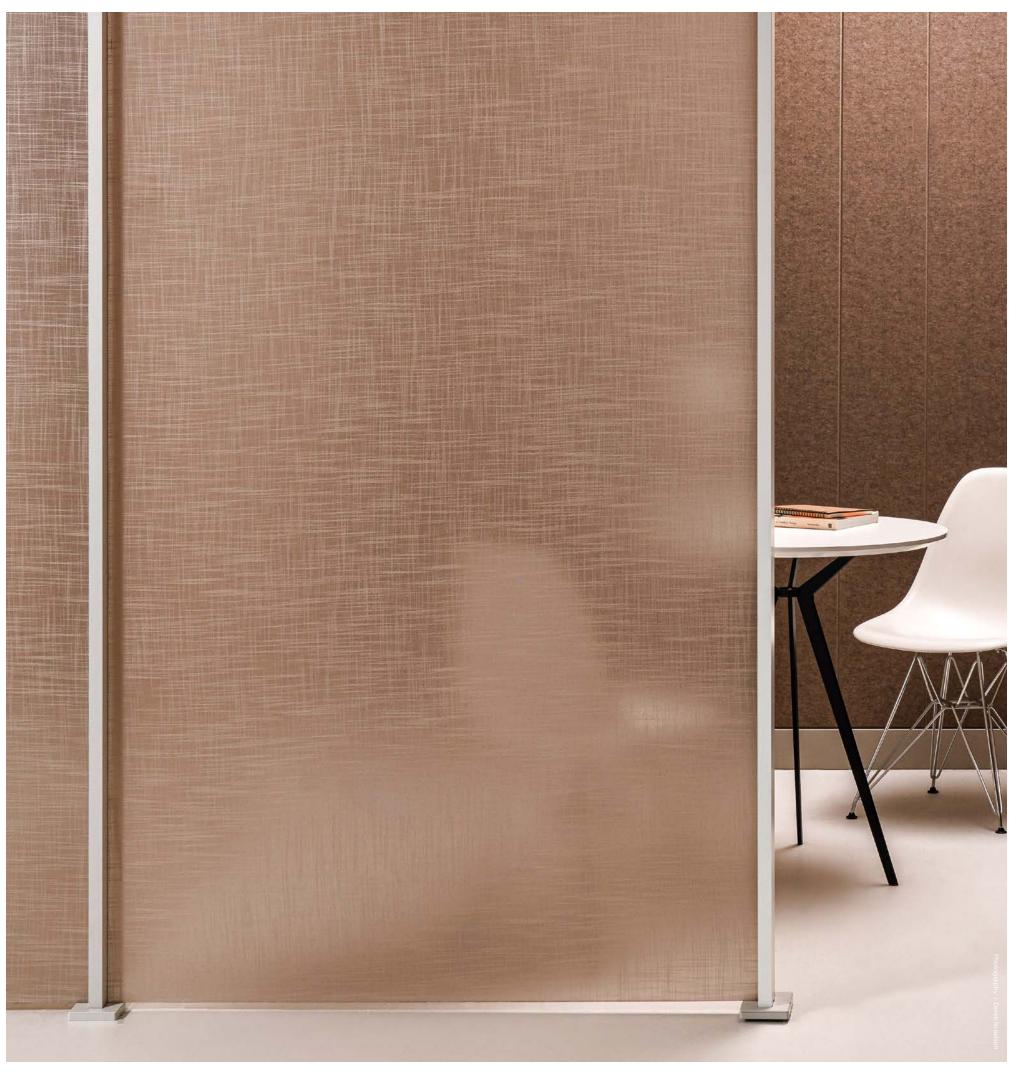
- Translucent
- 🔆 Illuminated
- 🛞 Color
- Texture
- Dimension
- Scale
- 🖇 Formable
- Acoustic
- 🖉 Durable
- 🖄 Weatherable
- 差 Writeable
- 🖉 Tackable





Translucent

Visual privacy and light transmission. 3form materials offer an array of diffusions and opacities.



Material | Varia Pattern | Villa Color | Prose



Material | Varia Color | Linea Ivory + Powder Cirque + Powder

🔅 Illuminated

3form offers materials that shine. Harness natural light or utilize LED lighting to create a stunning visual effect.

Bradley Airport Elevators

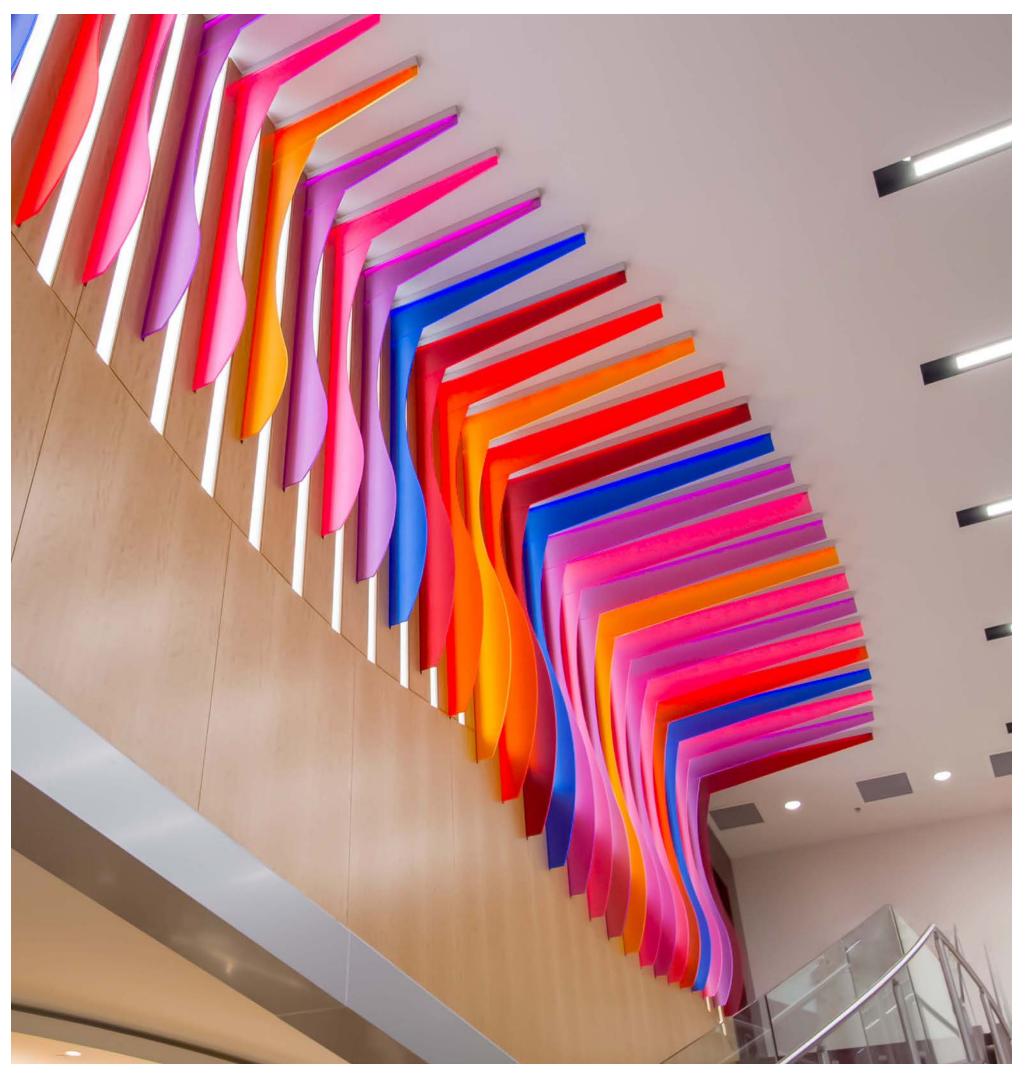
Fennick McCredie Architecture

Color

Saturation, hue and vibrancy. 3form offers a vast color system designers can use to get the exact color desired.



Material | Varia Color | Custom Colors





~		~	

Texture

Playing with texture adds dimension, depth and richness to any environment.



Create depth and dimension to draw focus to a space.



Concordia Publishing House

Material | Profile Pattern | Crest



Scale

3form digital printing capability provides high resolutions prints that can range from sophisticated and refined to bold and inviting.

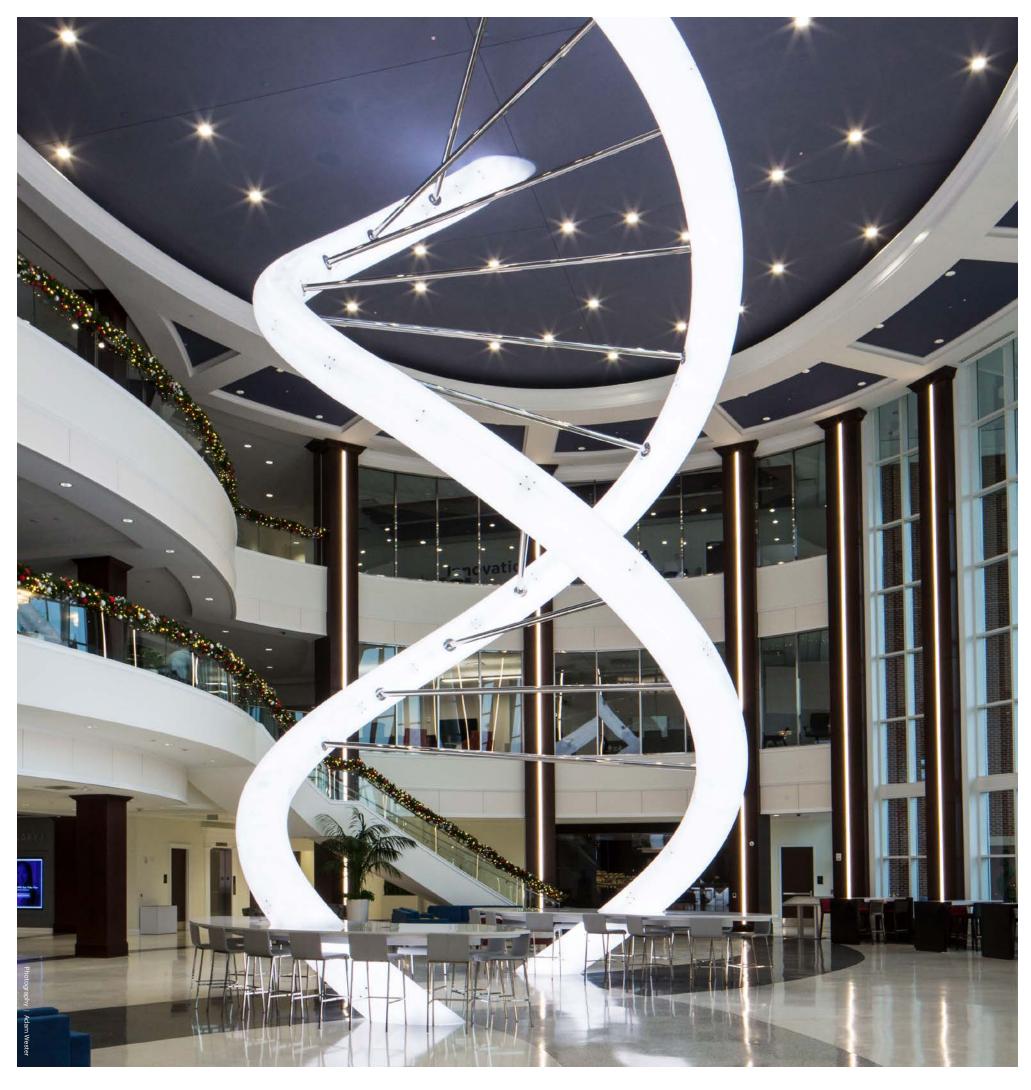
Morimoto Cunningham Group

Material | Varia Color | Digital Print S Formable

Simple shapes or complex geometries. 3form can cut it, carve it, or mold it.

> High Point University Helix Walter Robb Callahan and Pierce

Material | Varia Color | Powder + Glacier



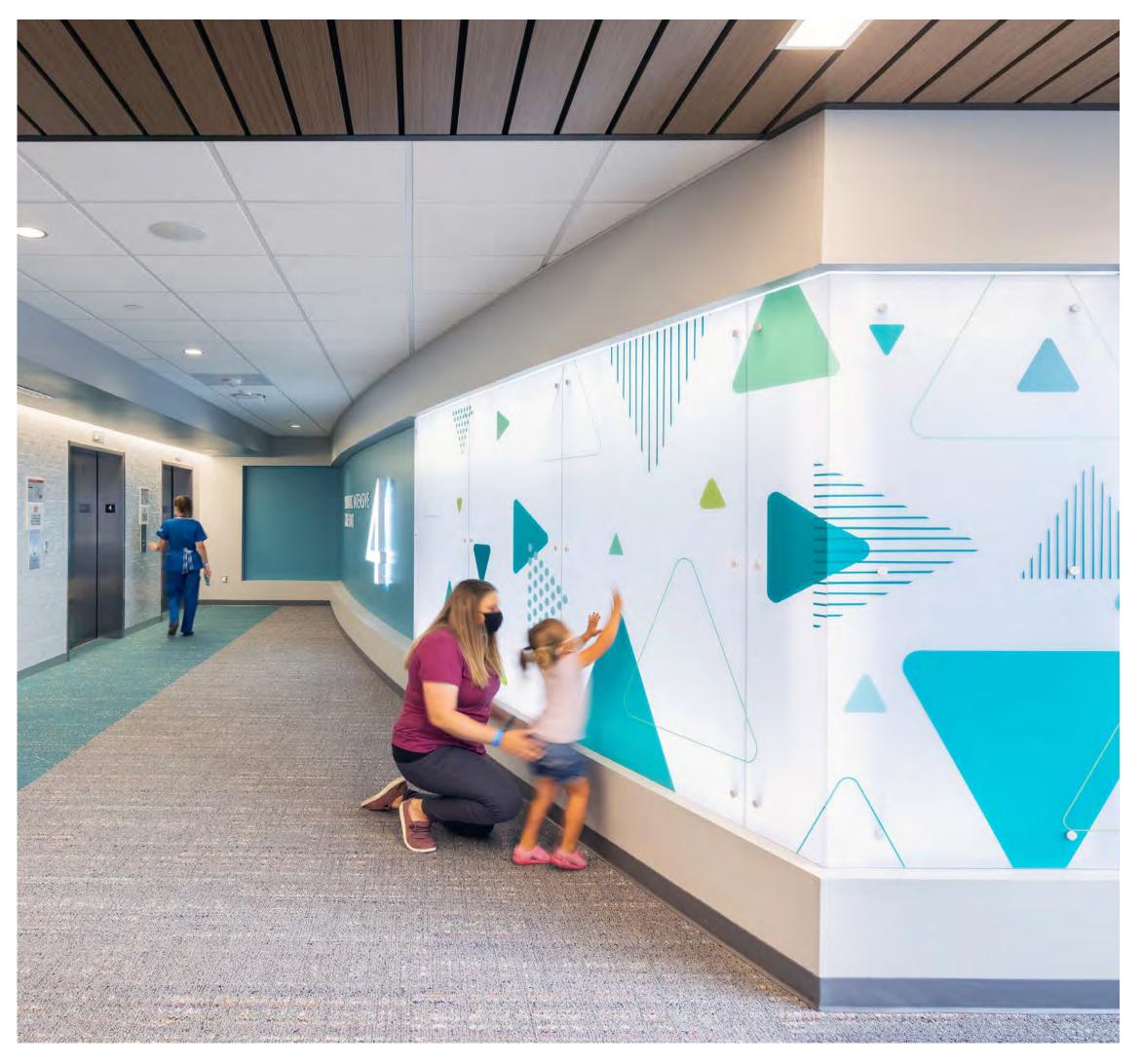


3form's absorptive materials create spaces that look and sound amazing while providing working tackable spaces for the office environment.

Material | Sola Felt Product | Hush Blocks Color | Nickel Mineral Ebony

🛛 Durable

3form materials that withstand high traffic areas and are longlasting without sacrificing design.



Hubbard Center for Children HDR

Material | Varia Pattern | Digital Print

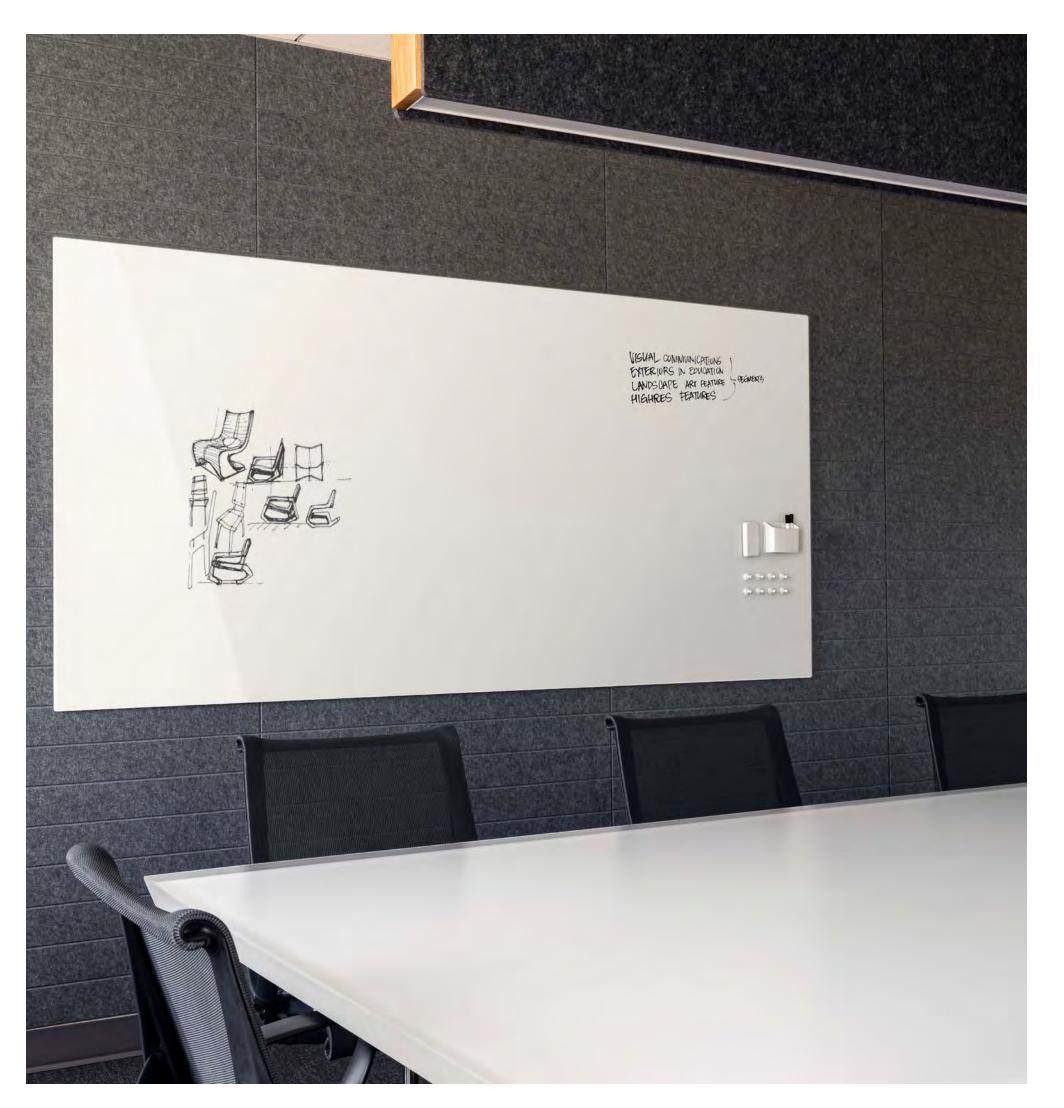


🖄 Weatherable

Incredibly durable. 3form has solutions for decorative building exteriors, signage and landscape features, engineered to withstand outdoor elements over time.

Highpoint Climbing and Fitness River Street Architecture

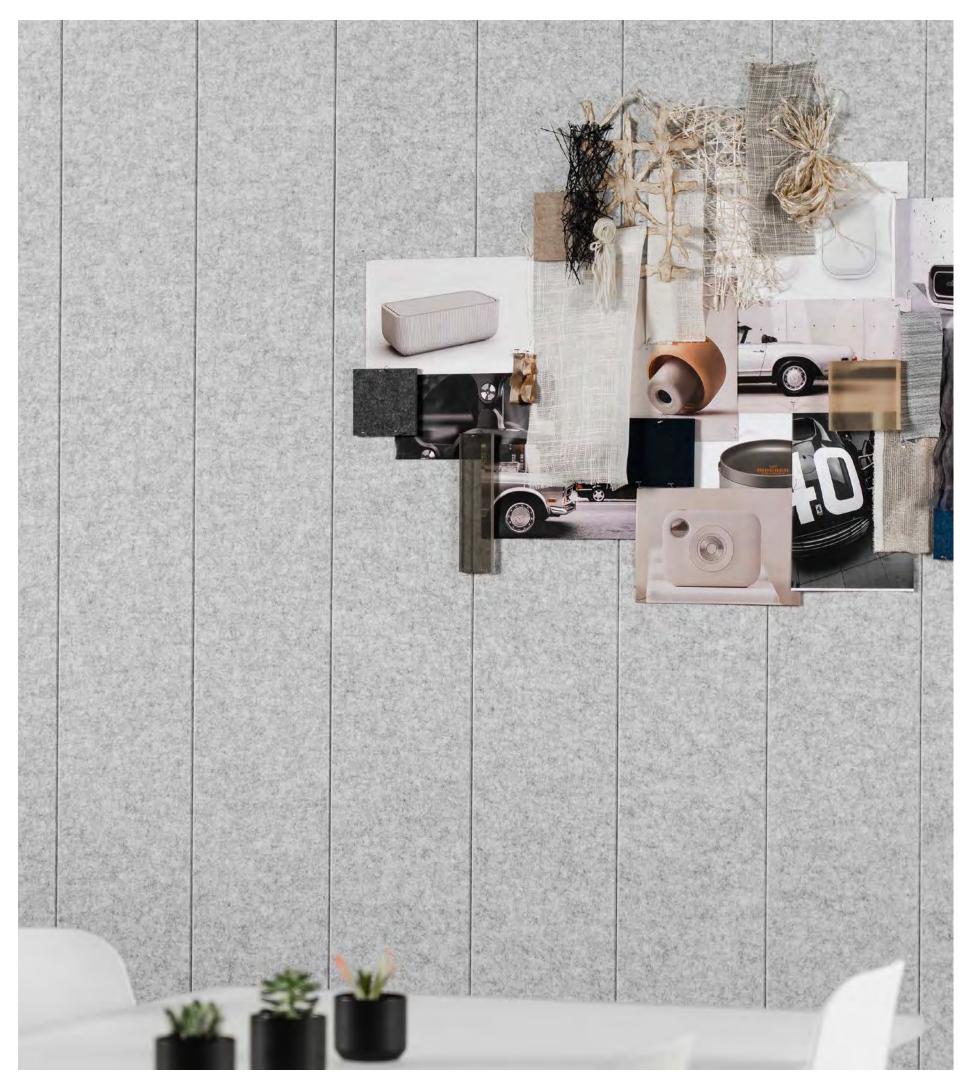
Material | Koda XT Color | Surf



Material | Glass Color | Chalk

🖉 Writeable

Take note. 3form has a wide range of high-quality markerboards and writeable surfaces to meet any collaborative needs.



Material | Sola Felt Product | Hush Clad Pattern | Vim Wide Vertical Color | Nickel

🖉 Tackable

Stick a pin in it. 3form acoustic materials are multi-functional, providing both sound absorbing performance as well as collaborative work areas.



Varia

Formable translucent resin that lets you play with endless combinations of patterns, colors and textures.

- § Formable
- Translucent
- 🛞 Color
- Texture
- Scale
- لاً: الاستinated

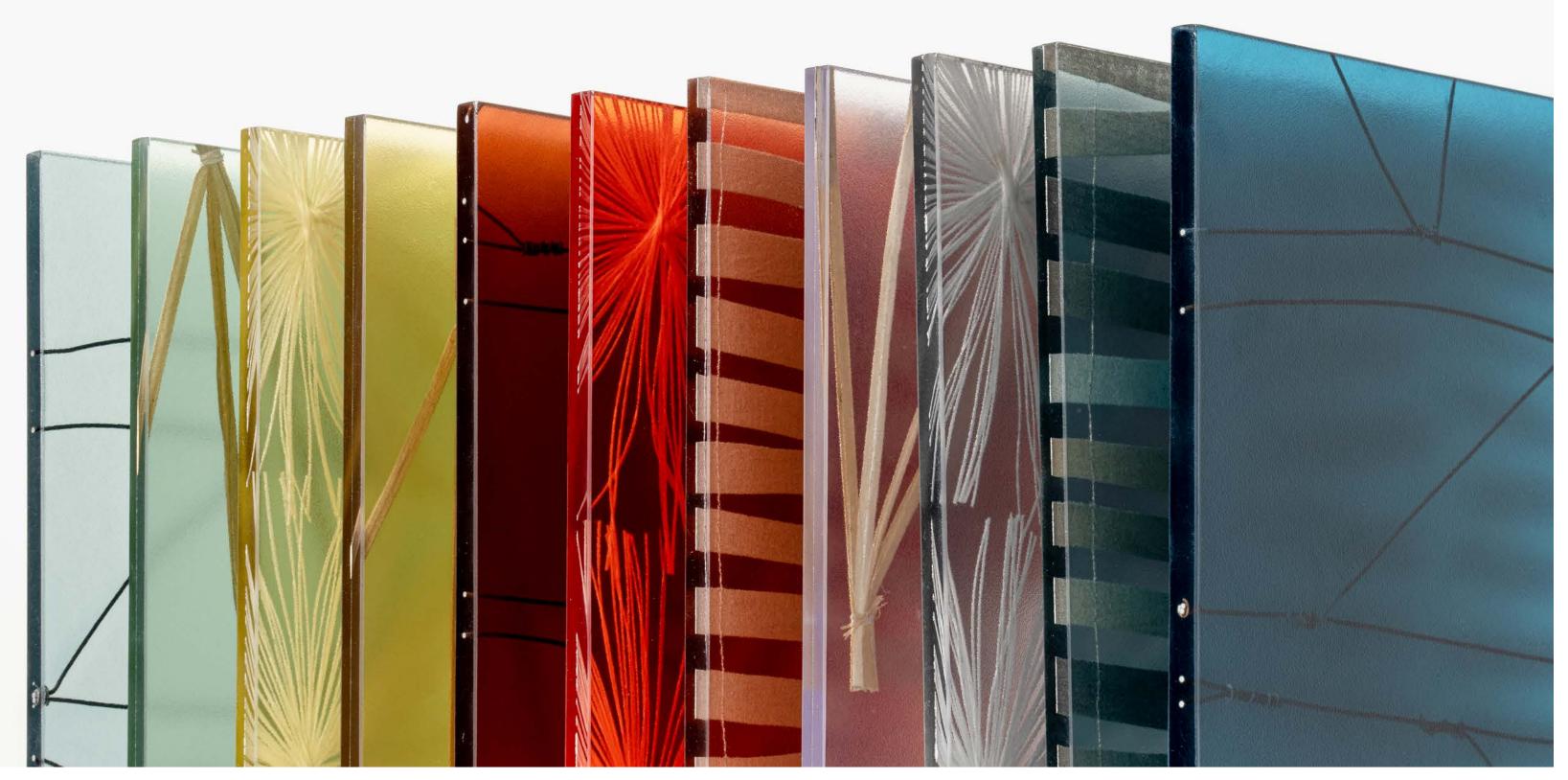


Clearly Versatile

Varia, the first bonded resin panel on the market with unlimited design options.

As pioneers of this amazing material, we have many years of experience molding, forming, cutting and shaping it to match any design you have in mind. We can also add color, produce large scale digital prints, add texture and more. The options are endless and we have the experts on staff to ensure the execution is flawless.

Pattern | Flek Colors | Pure Bask Crescent Charge



Endless Combinations

Original materials in stunning configurations.

Varia can carry one or more interlayers encapsulated between its sheets. We can add layers upon layers. We can embed colors, organics and textiles. We can even print graphic patterns or custom digital prints.

View all options at 3-form.com/samples

Responsible for a Lifetime

Varia is green every step of the way.

Varia is made of 40% pre-consumer recycled content. Once in your space, it is a beautiful, durable, and easily cleaned material that will last and last. But should you decide that you're ready for something different, 3form will take back Varia panels for creating new panels of Flek.

Through a system of grinding and optical sorting, we can turn them our most sustainable product yet. Flek Pure is made with 100% reclaimed panels, returned samples, and factory edge trimmings. Flek is also available in multiple colorways with up to 92% recycled material.



Pattern | Flek Colors | Charge



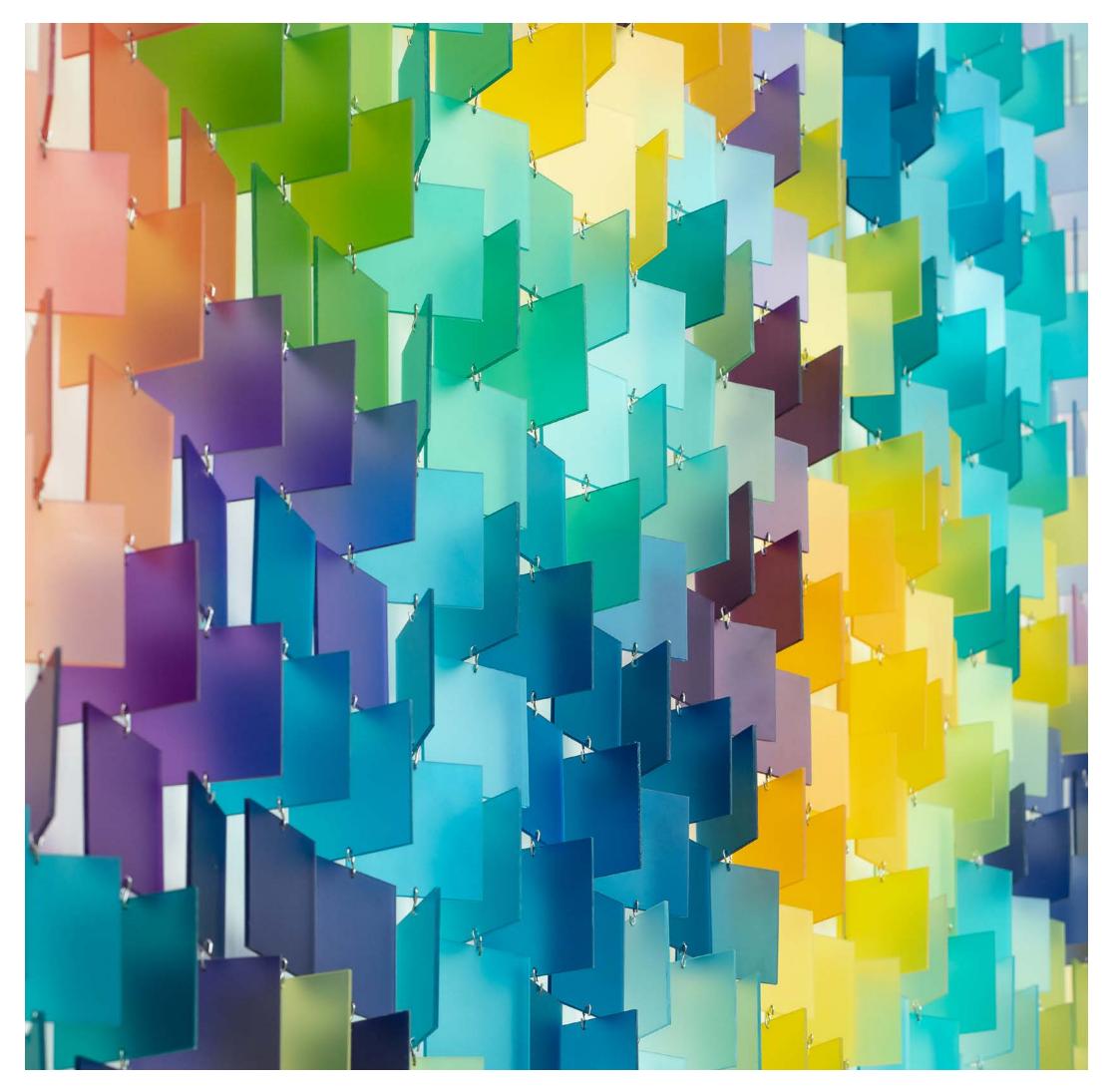
Let Creativity Fly

Varia can be cold bent on-site for simple curves or heat formed for more complex designs. We also offer custom forms and joints to bring your design concept to reality.

Mid-Continent Public Library Helix

Colors | Denim Pier Buoyant Paprika Cranberry Gypsy Vegan Sunnyside







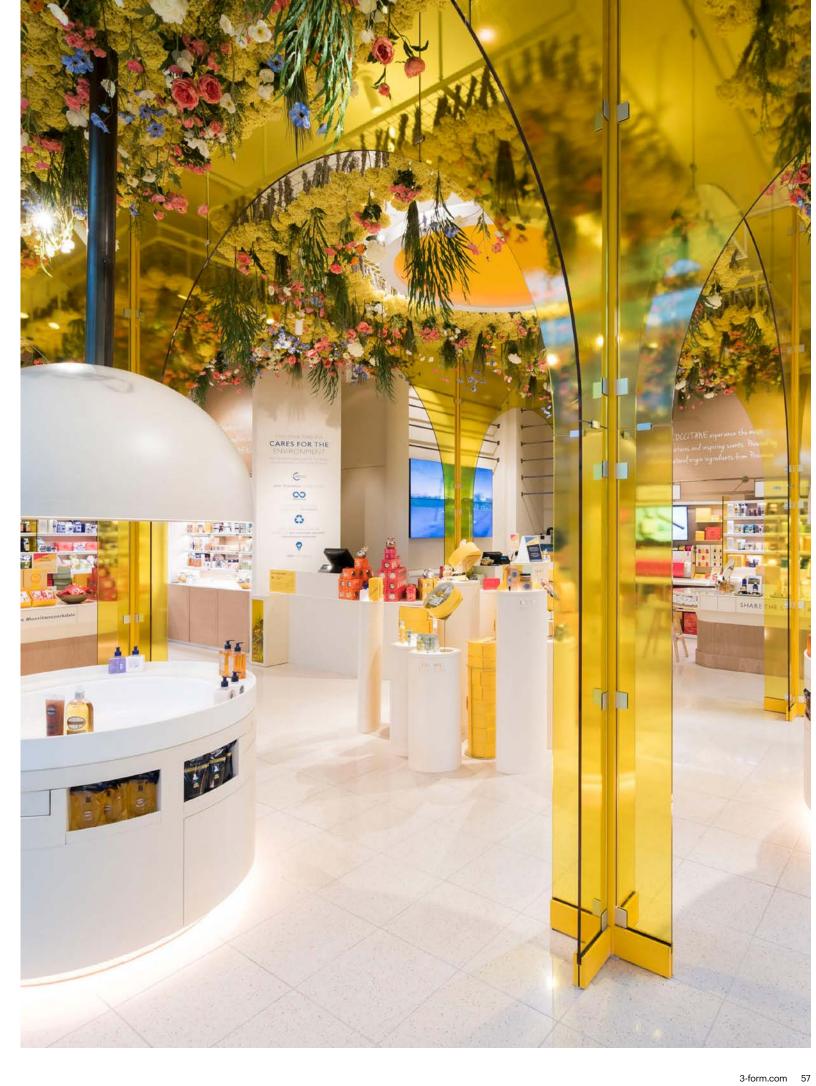
Advocate Cancer Institute Leilani Schweitzer

Color | Multi-color



L'Occitane School House

Color | Chirp



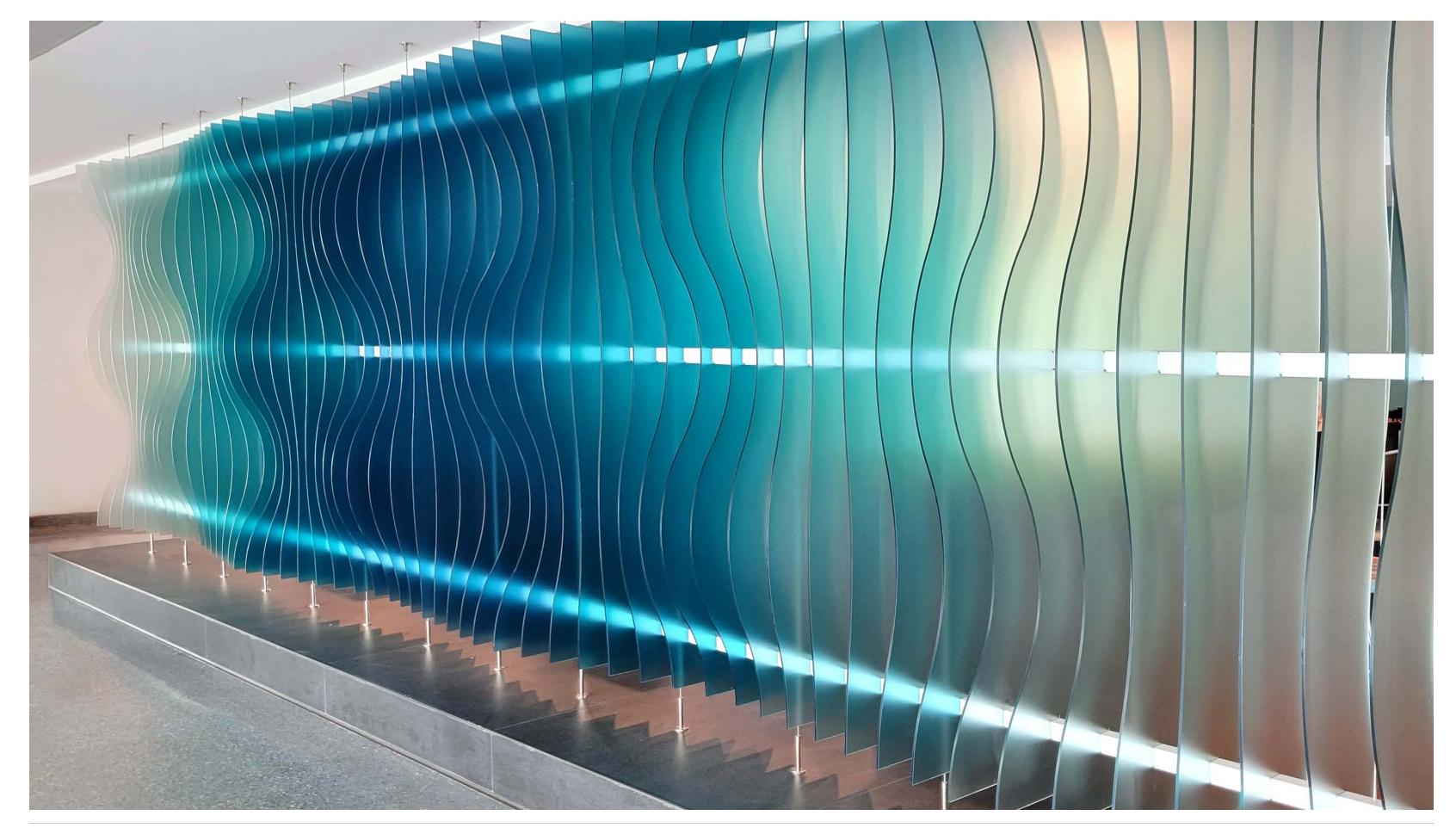


Pattern | Horizon Color | Day



Graphic Pattern | Heartwood Digital Print Scale | Custom





William Paterson University Commons Clarke Caton Hintz Product | Edge Color | Seahorse Buoyant Cayman Harbor Poseidon

Design Options

Varia is extremely versitile.

- 1. Texture and Finish
- 3. Endless Colors

Applied to the front or back of a panel you can add dimension and depth with textures or control scratch-resistance and translucency with finishes.

Patterns 2.

> We have over 750 colors and patterns, or you can create your own custom panels.

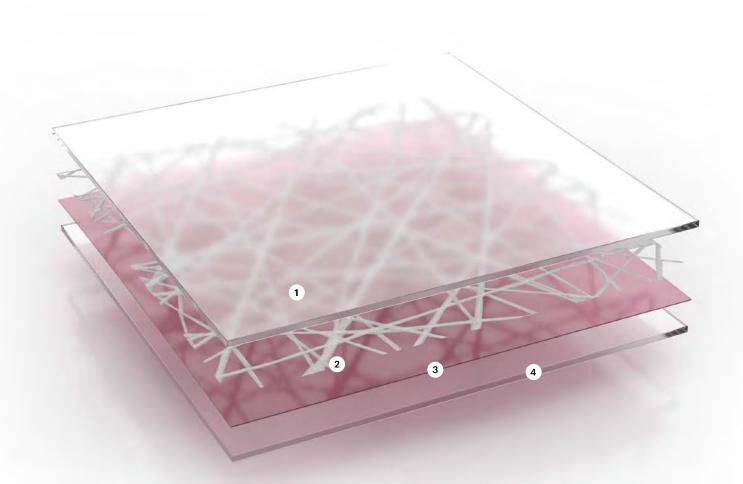
> Check out 3-form.com/samples for more.

Pick from our carefully curated portfolio of 250+ colors, or color match within your existing environment or brand

4. Diffusion and Effects

Control opacity, light and reflectivity. Decide how much light you want to let through your panel.





Material Details

Panel Sizes	48" x 96", 48" x 120"
Gauges	1/16", 1/8", 3/16", 1/4", 3/8", 1/2", 3/4", 1"
Fire Rating	Class A: 1/16", 1/8", 3/16", 1" Class B: 1/4", 3/8", 1/2", 3/4"

Sustainability

We develop materials with the intention to empower architects, designers and consumers to make choices about specifying and purchasing sustainable and safe materials.



Properties

Optical Clarity

Good optical clarity with some visual softening inherent in the material.

Chemical Resistance

Resistant to most common cleaning solvents. Not resistant to strong solvents, highly alkaline or abrasive cleaning agents.

Affordability

Multiple cost effective applications available.

Readily Recyclable

Easy to recycle and/or return to 3form.

Impact Strength

Good impact strength. Can withstand moderate to heavy impacts (88 J/m or 1.7 ft. lb./in at room temperature).

Formability

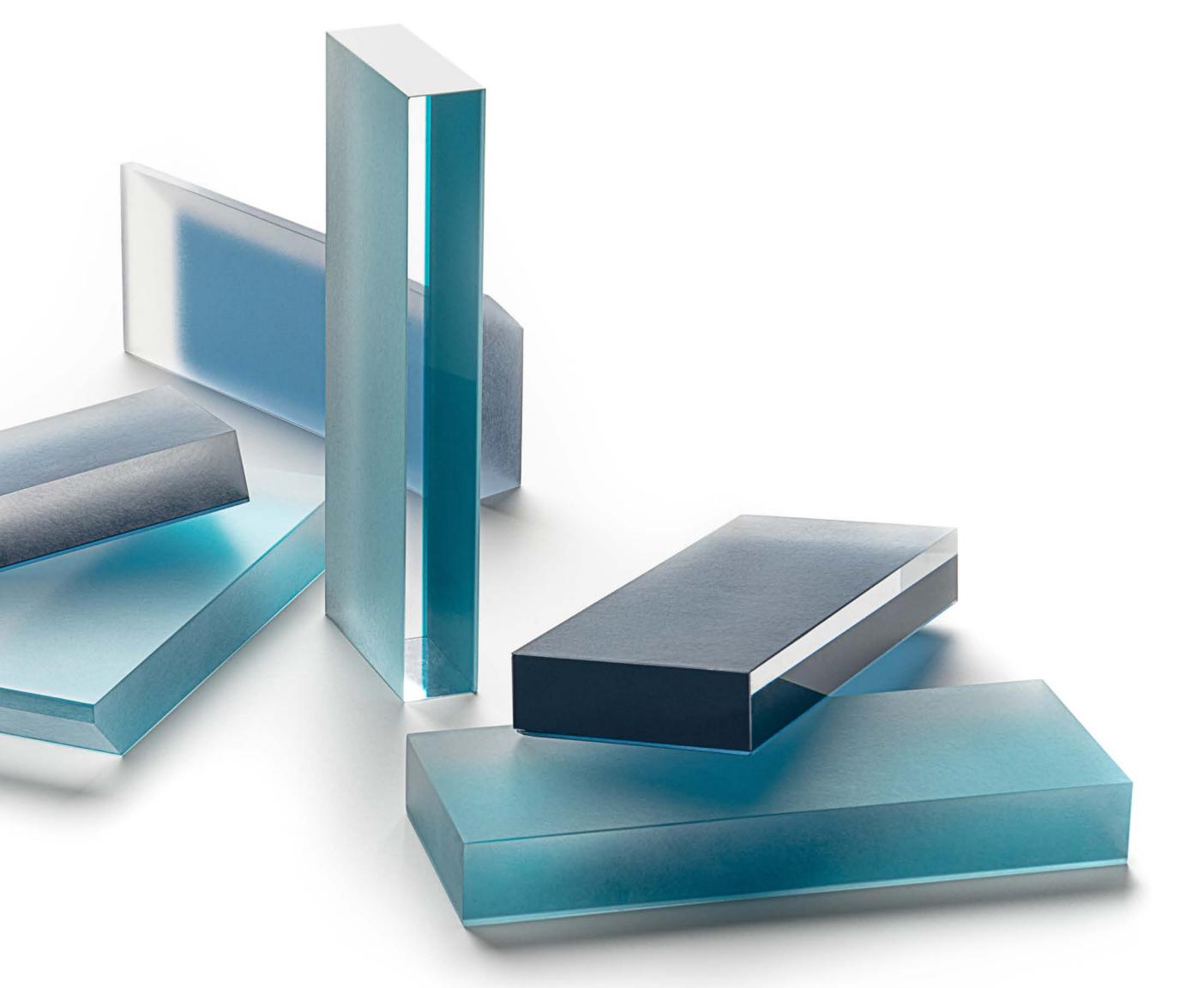
Highly formable material can produce simple or complex shapes. Minimum heat forming radius approximately 6X gauge (depending on interlayer).

Cold Bending

Can be cold bent on-site with moderate single radius applications.

Complex Fabrication

Excellent complex fabrications options available. Multiple joinery, seams and cutting options. Multiple forming and mounting options.



Chroma

Optical grade resin engineered for high clarity and light transmission.

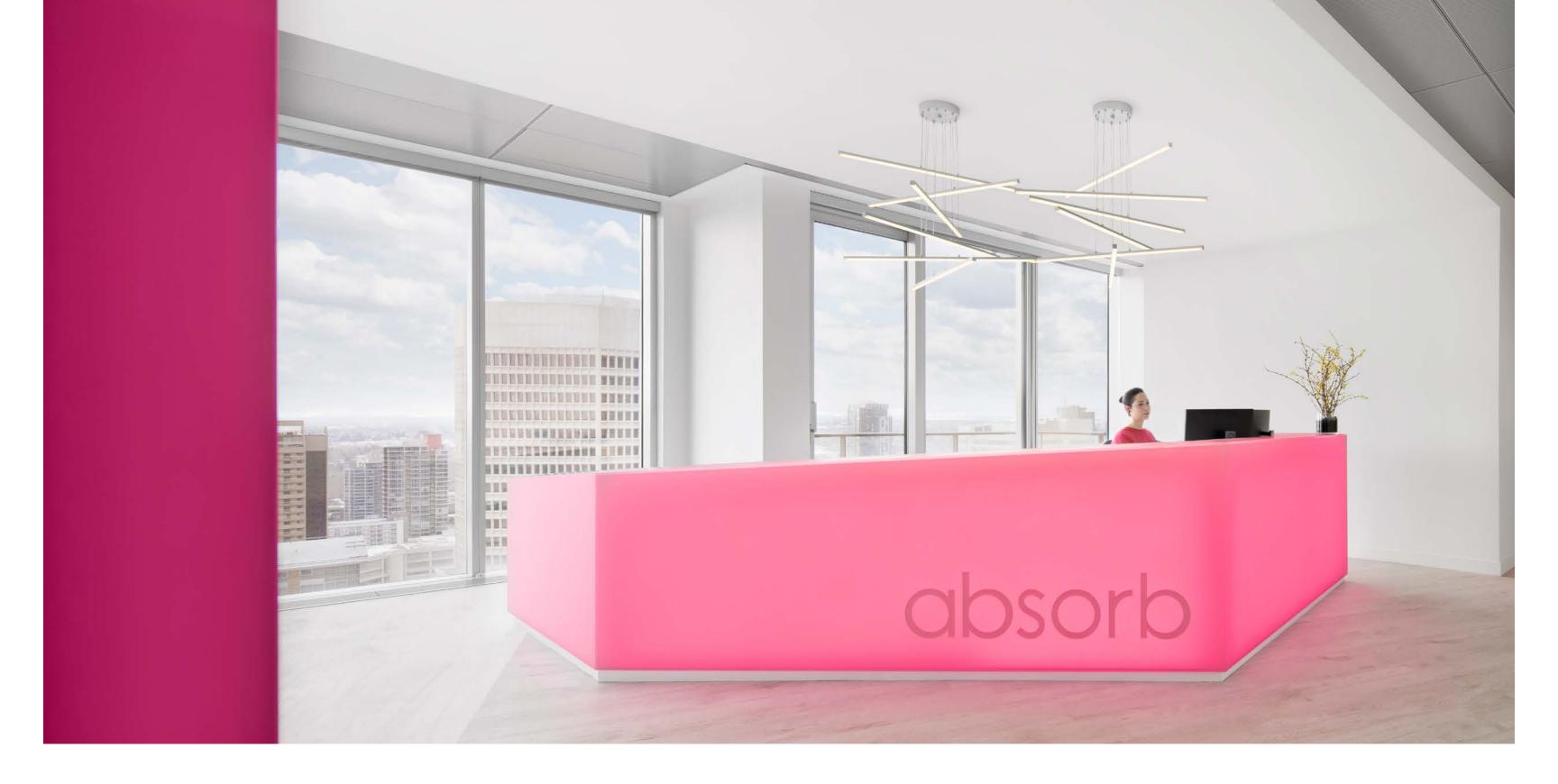
- § Formable
- Translucent
- -☆- Illuminated
- Color
- 🖄 Weatherable



Clearly Vibrant

Chroma is a thick, durable resin that was engineered for tables, benches, boxes, counters and illuminated features. Chroma's natural glow gives new dimension to any of our 250+ colors or your own custom shade. Add a backlight or edgelight to Chroma to make your project really pop.

Colors | Crescent Bask Cinema Crystalline Aura Deep Ocean

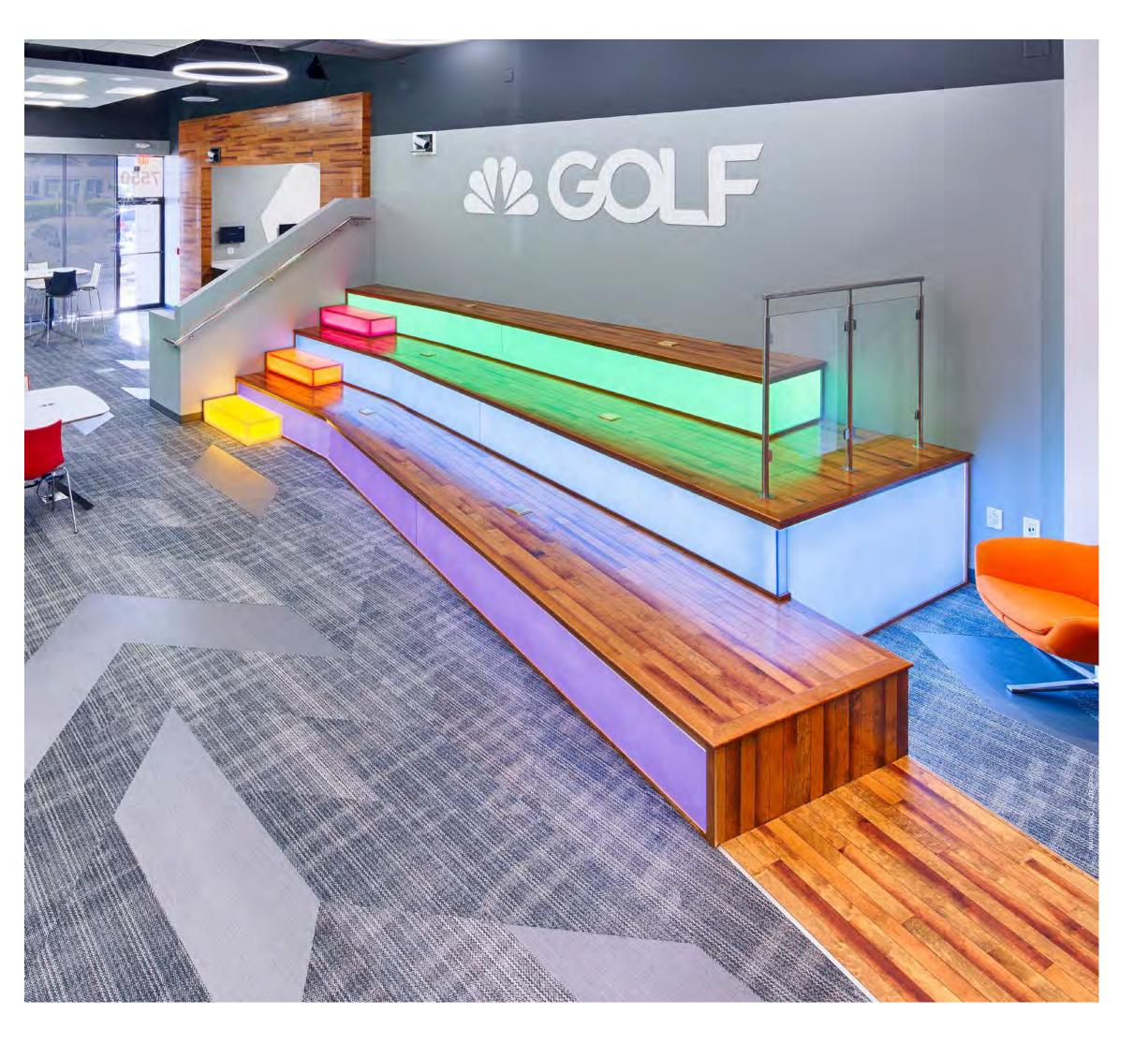


Switch It On

Clearly Glowing.

Nothing carries light quite like Chroma. Make it glow with a hundred colors, or just one. **Absorb** Kasian

Color | Powder Lighting | RGB



Ready, Set, Refresh.

Chroma's renewable finish keeps it looking beautiful throughout its long life.

Chroma can be specified with a durable vellum finish that can be easily refinished in-field throughout its lifetime.

That means your Chroma can always look as good as it did the day it was installed with virtually no downtime.

Golf Channel Workshop Walker Design LLC

Colors | Lavender + Powder Pier + Powder Shamrock + Powder Taffy + Powder Persimmon + Powder Sunnyside + Powder

Lighting | Backlight

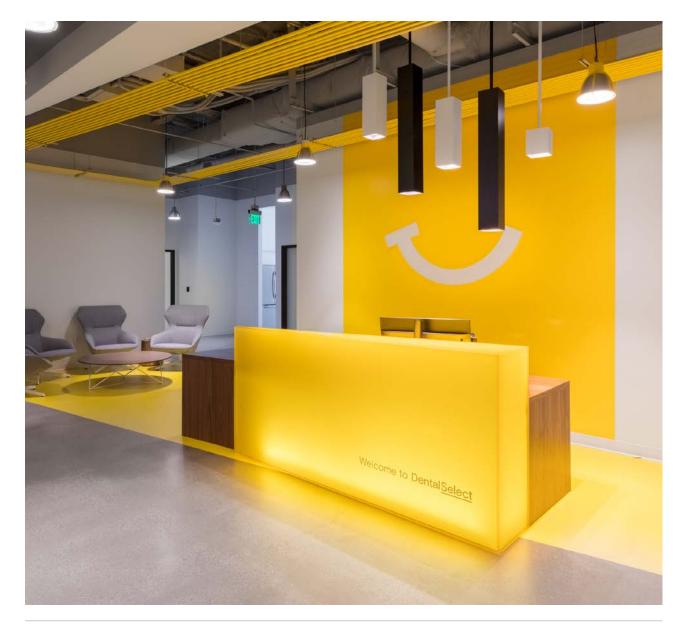


Seattle's Best Coffee Chadbourne + Doss Architects

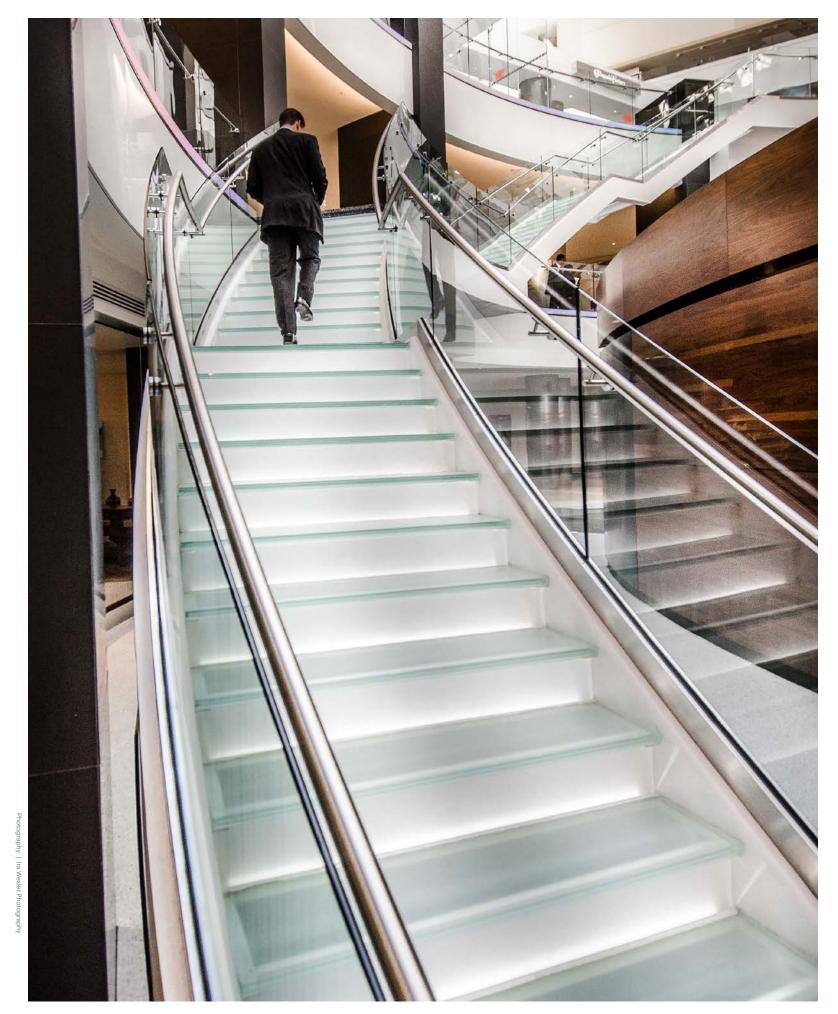
Color | Cranberry



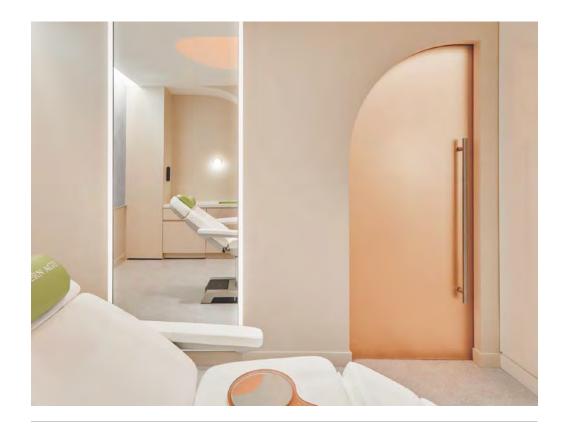




Dental Select Granite Mill & Fixture Co. Color | Daisy



Chevy Chase Pavilion Streetsense Color | Ghost



Modern Age Madelynn Ringo

Color | Crystalline



Design Options

Chroma can make your project shine.

1. Finish

3. Diffusion and Effects

through your panel.

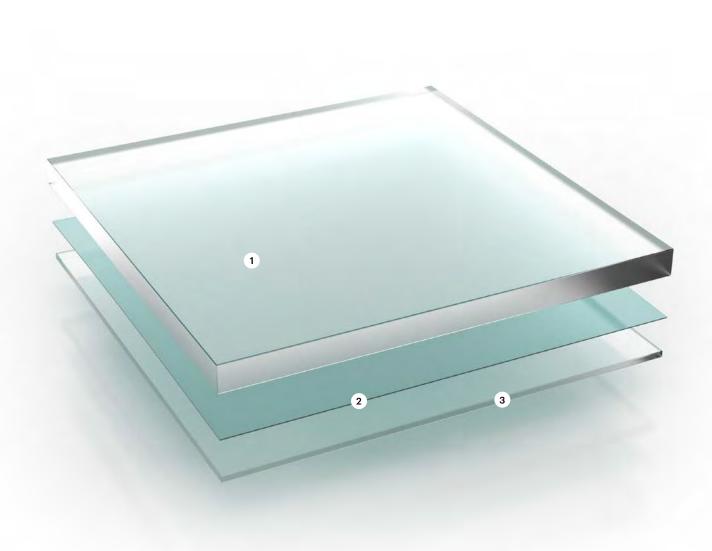
Control opacity, light and reflectivity.

Decide how much light you want to let

Applied to the front or back of a panel, you can add scratch-resistance and translucency

Endless Colors 2

Pick from our carefully curated portfolio of 250+ colors, or color match within your existing environment or brand



Material Details

Panel Sizes	48" x 96", 48" x 120"
Gauges	1/2", 1", 2"
Fire Rating	Class C

Sustainability

We develop materials with the intention to empower architects, designers and consumers to make choices about specifying and purchasing sustainable and safe materials.



Properties

Optical Clarity

Excellent optical clarity. 1.49 D542 Refractive index, 92% Light Transmission, <1% haze, Can be modified with a variety of diffusion and effects.

Abrasion Resistance

Good Abrasion resistance. 48 Barcol hardness, Rockwell M-93 hardness. Vellum finish can be completely refinished

UV Resistance

Excellent UV resistance with no color or light transmission change in 10+ years of outdoor exposure.

Formability

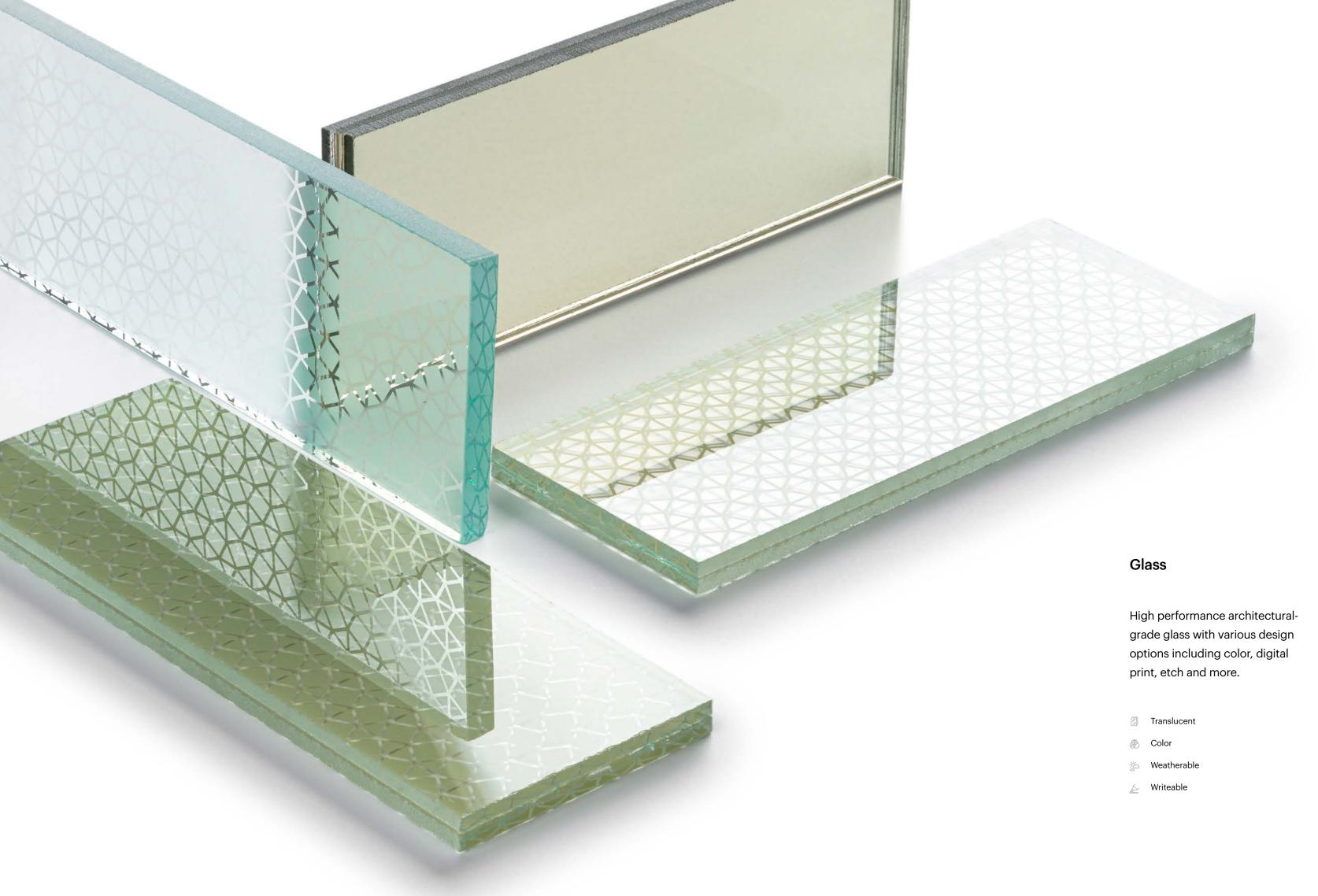
Highly formable material can produce simple or complex shapes. Minimum heatforming radius of 4" at 1/2" gauge

Rigidity

Highly rigid material. Stable and sturdy enough for horizontal solutions.

High Service Temperature

Can withstand relatively high service temperatures (up to 180°F/82°C).





Clearly Classic

Glass is a classic material but our glass comes with the 3form expertise, adding color, digital prints, graphic patterns, etched patterns and more. We have the technology and knowledge to pull off any design. All of our glass is tempered and meets safety requirements for indoor or outdoor use.

Color | Crater Polar Sky Laguna Obsidian

Etch

Add designs or patterns that feature monochromatic opacity with etched glass.

3form's Graphic Patterns can be infinitely scaled and etched to add a monochromatic opacity to our laminated and monolithic glass surfaces to add texture and visual privacy.



Pattern | Horizon Etch Color | Meteorite LIGUAL COMMUNICATIONS EXTERIORS IN EDUCATION LANDSCAPE ART FEATURE HIGHRES FEATURES





Writeable

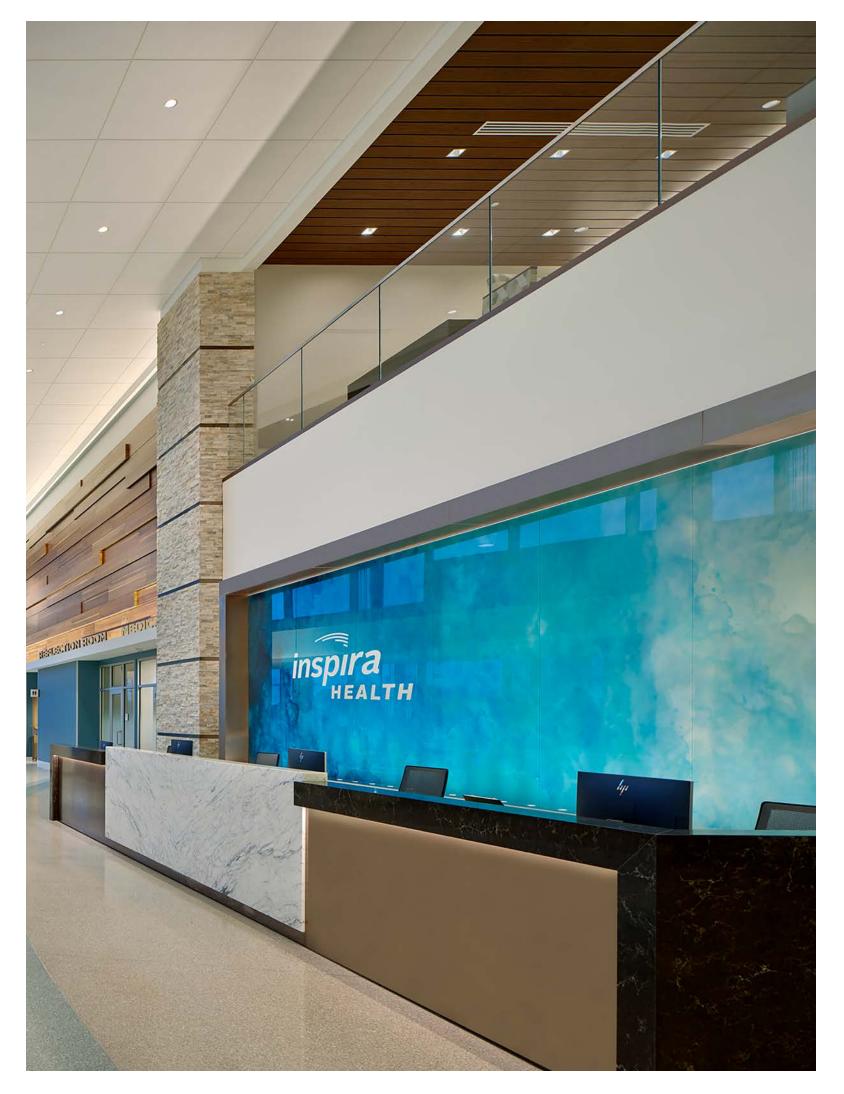
Design and function all in one.

Our glass is durable and cleanable, making it the perfect writing surface. Choose from a variety of colors or standard prints to bring it to the next level.

Product | Glass Markerboard Color | Chalk



Pattern | Aspen Etch Scale | C





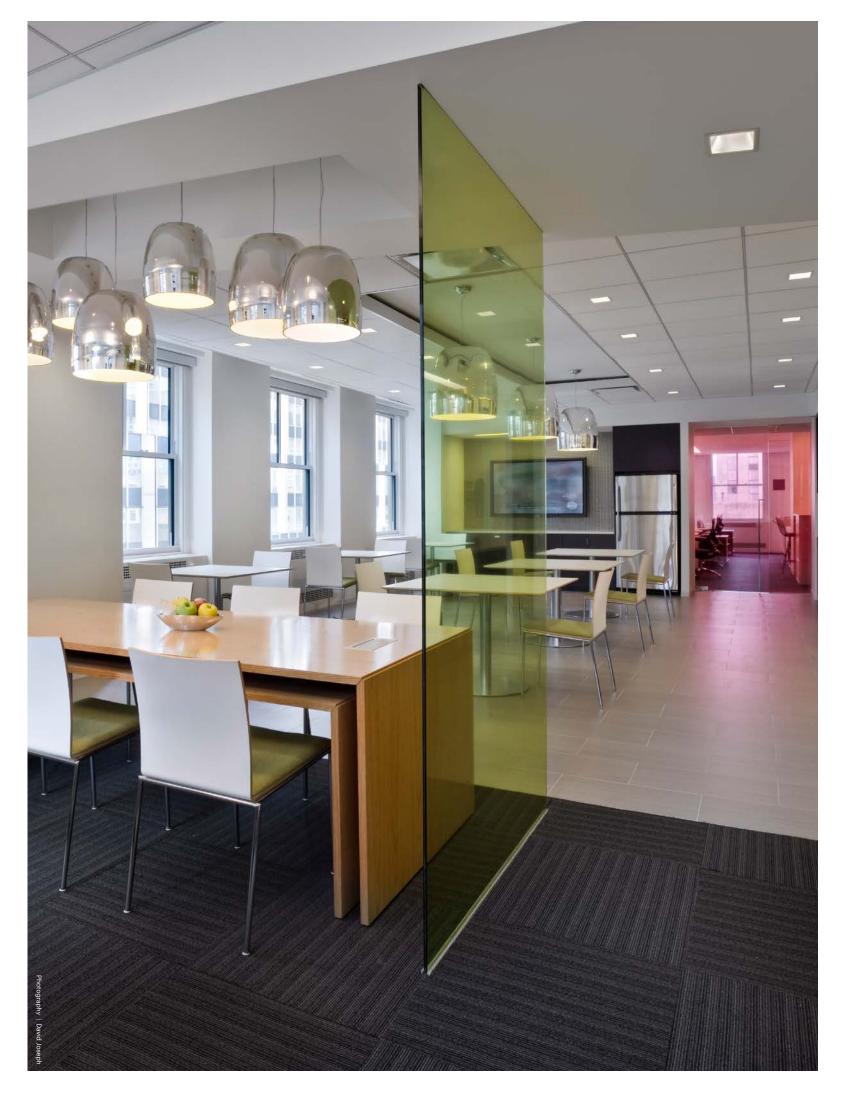
Inspira Health Array Architects





Beazely Gensler NY

Color | Cobolt Sassy Surf Moss



Design Options

A classic material with a modern twist. Make 3 form glass uniquely yours.

1. Endless Colors

3. Digital Printing

crisp and clear.

Pick from our carefully curated portfolio of 250+ colors, or color match within your existing environment or brand

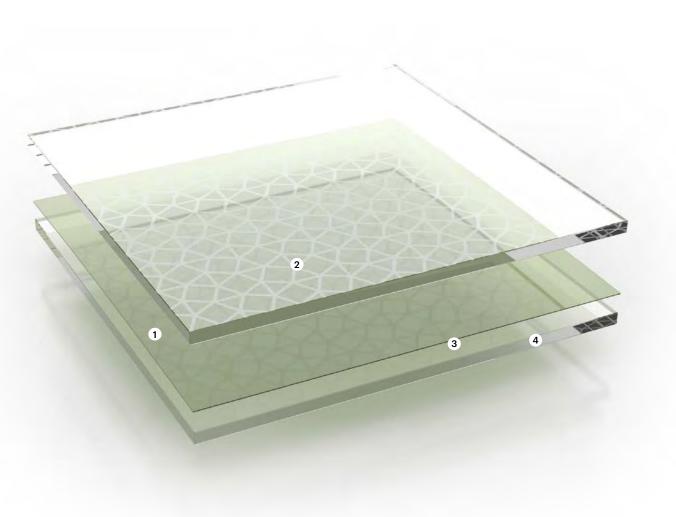
Etched Glass 2.

We've created hundreds of graphic patterns that can be etched onto our monolithic or laminated glass. We can work with any custom pattern you have as well.

Pick from our library of ultra high resolution images or create your own for laminated glass. Our process will keep your images

Clear Float or Low Iron

All glass can be specified with low-iron or clearfloat. Low iron glass is engineered to provide a crystal clear glass that doesn't alter the look of the design. Clear float gives that classic glass look with the slightly greenish hue natural to glass.



For complete specification options check out the appendix or go to 3-form.com/glass

 $^{\rm t}$ Laminated Glass is made to order with a minimum size of 12" x 12" and a maximum size of 48" x 120" * Monolithic Glass is made to order with a minimum size of 12" x 12" and a maximum size of 60" x 120" Not all interlayers are available in all gauges. Contact your Materials Consultant for details.

Material Details

Panel Sizes	Laminated Glass †: Up to 48″ x 120″ Monolithic Glass ‡: Up to 60″ x 120″
Gauges	Laminated Glass: 5/16", 7/16", 9/16", 13/16", 11/16" Monolithic Glass: 3/16", 1/4", 3/8", 1/2"
Fire Rating	Non-combustible surface

Sustainability

We develop materials with the intention to empower architects, designers and consumers to make choices about specifying and purchasing sustainable and safe materials.



Properties

Optical Clarity Excellent optical clarity. Can showcase crisp aesthetic with interlayers.

Chemical Resistance

Excellent chemical resistance to most solvents. Polymeric layers in glazed solutions may have some reactivity in frameless applications.

UV Resistance

Laminated Glass interlayer screens 99% of UV light.

Safety Glazing

3form Laminated Glass qualifies as safety glass and meets the requirements of ANSI Z971 Class A and CPSC 16 CFR 1201 Cat II.

Abrasion Resistance

Excellent abrasion resistance. Can withstand 585 kg/mm on the Knoop hardness scale.

Rigidity

Excellent rigidity allows for long unsupported spans..



Sound absorbing felt made from 50% post-consumer recycled material.





Clearly Quieter

Acoustics are key in today's environment. Our Sola Felt is made up of 50% post-consumer recycled material and our felt products were specifically designed for various spaces and needs. Each carries a tested and confirmed NRC rating so you can be sure to meet the needs of your customers and create a space people enjoy.

Product | Clario Color | Cast

Control Sound

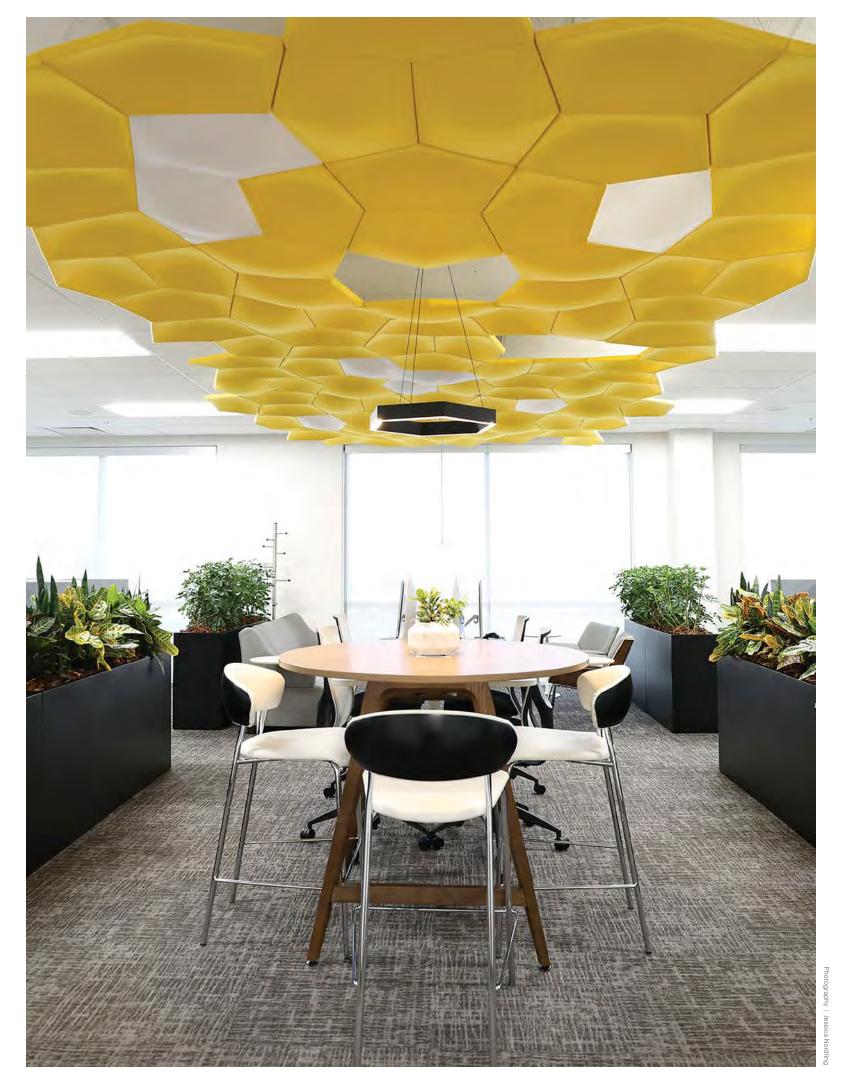
This sound absorptive material comes in a variety of designs and colors. All come with a tested and certified NRC rating to help you choose the right products for your space. We also have experts on staff that are highly trained in the science of acoustics that are ready to help you choose the right products for your space.



Absorption Absorptive materials soften reverberation and dampen sound energy in a space. Absorption is ideal for loud conference rooms or open spaces where people congregate.



Product | Seeyond Straight Partition Color | Admiral Pattern | Tilt



Century 21

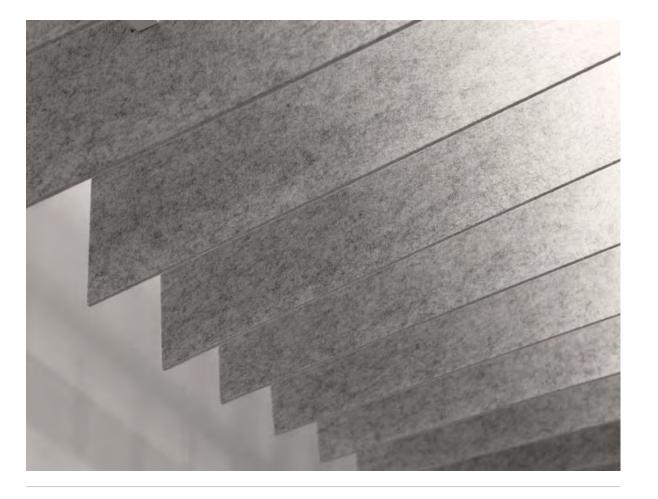
Product | Velo
Color | Citrine

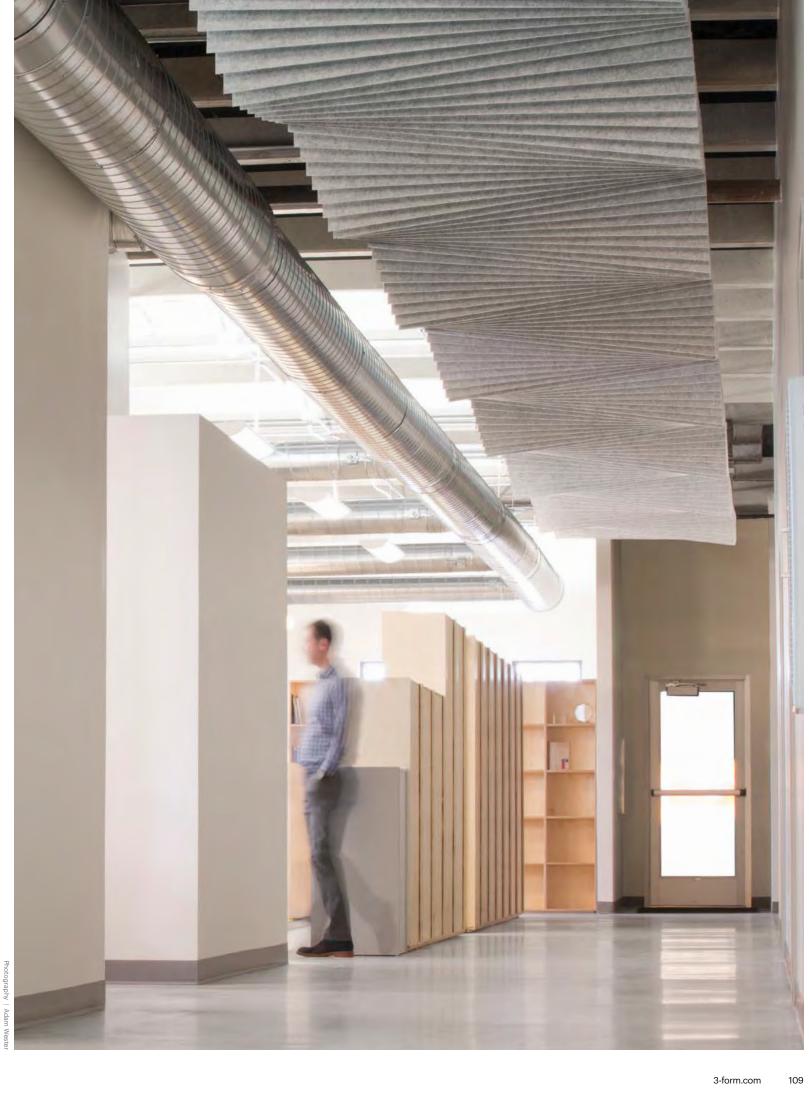




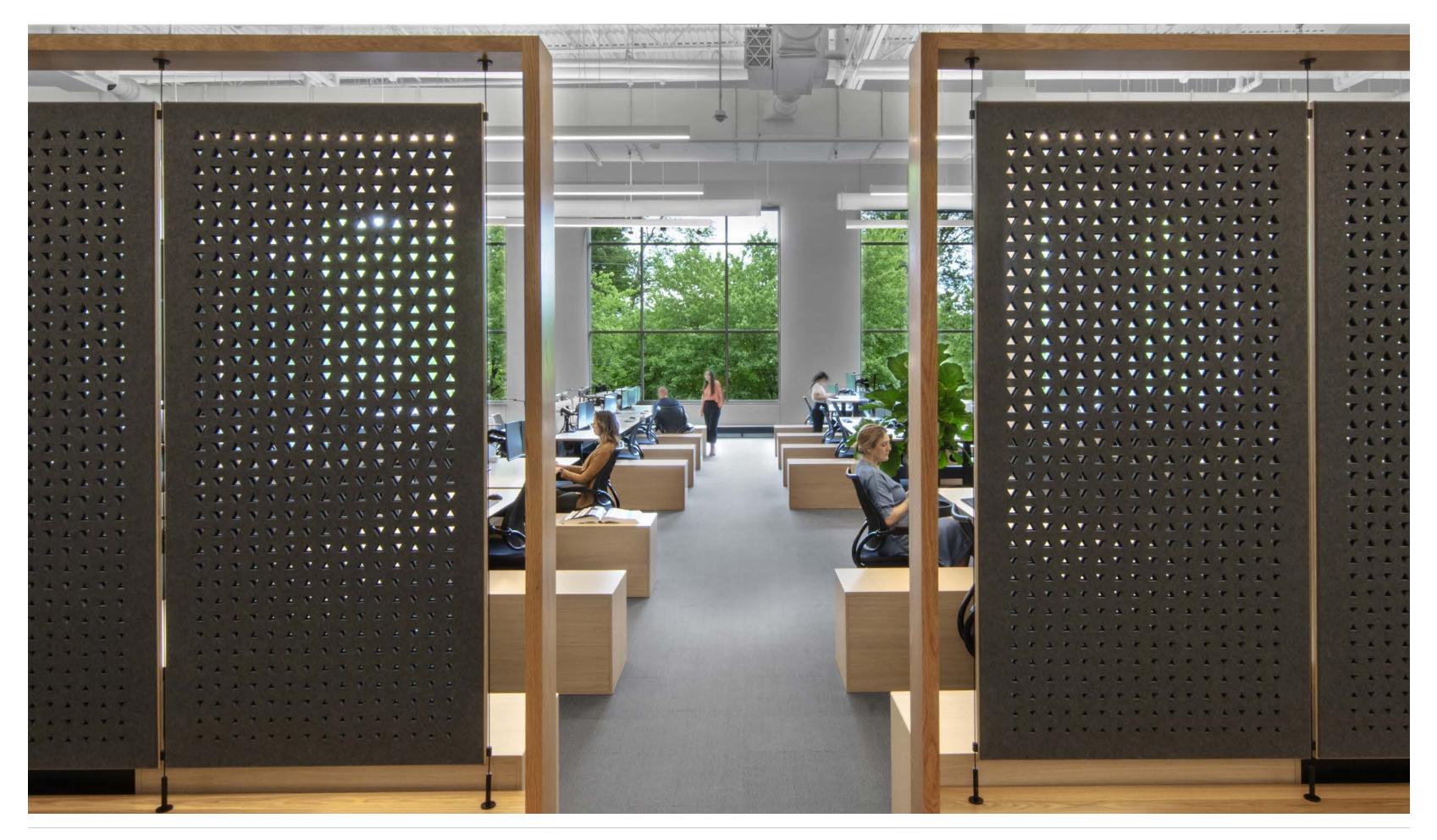


Product | Hush Screen Color | Steel Blue Pattern | Maze



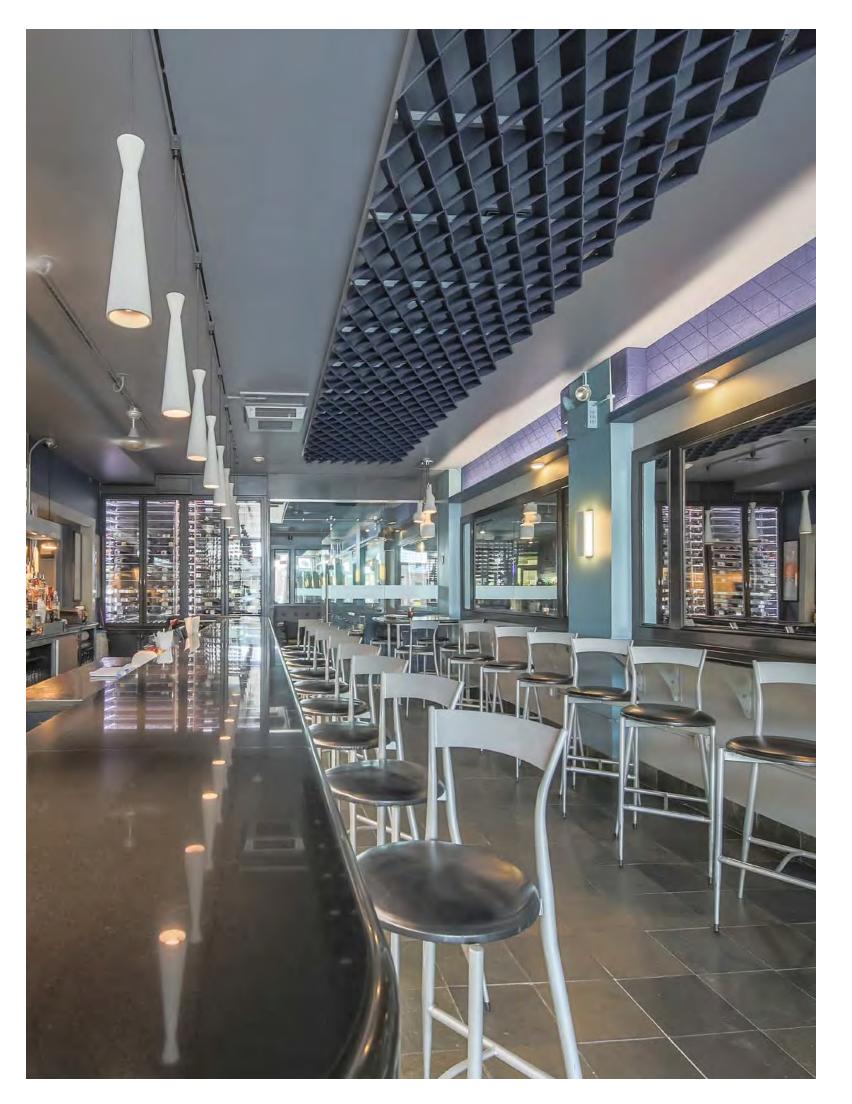


Product | Edge Ceiling Feature Color | Nickel



Kering The Andersen Companies - Fairfield

Product | Divy Color | Mineral Pattern | Custom





Left Bank Restaurant mulá design

Product | Clario Color | Mineral Dusk



Design Options

Acoustic and tackable.

1. 21 Colors

3. Patterns

Choose from our modern cut patters and see felt in a whole new way.

Pick from our carefully curated portfolio.

2. Application

Do you want in on the walls, on the ceiling, suspended, or somewhere in between?



Material Details

Panel Sizes	44" x 96″		
Gauges	3/16", 1/4", 3/8"		
Fire Rating	Class A: 3/16", 1/4" Class B: 3/8"		
NRC	Clario .70 Edge .55 Clario Cloud .75 Velo .85	Divy .75 Hush Clad .35 Desk Partition .35	Seeyond 1.10 Hush Blocks .80 Tetria .90

Sustainability

We develop materials with the intention to empower architects, designers and consumers to make choices about specifying and purchasing sustainable and safe materials.



Properties

Noise Reduction

Excellent noise reduction qualities dampening ping and echo in interior applications.

Simple Fabrication

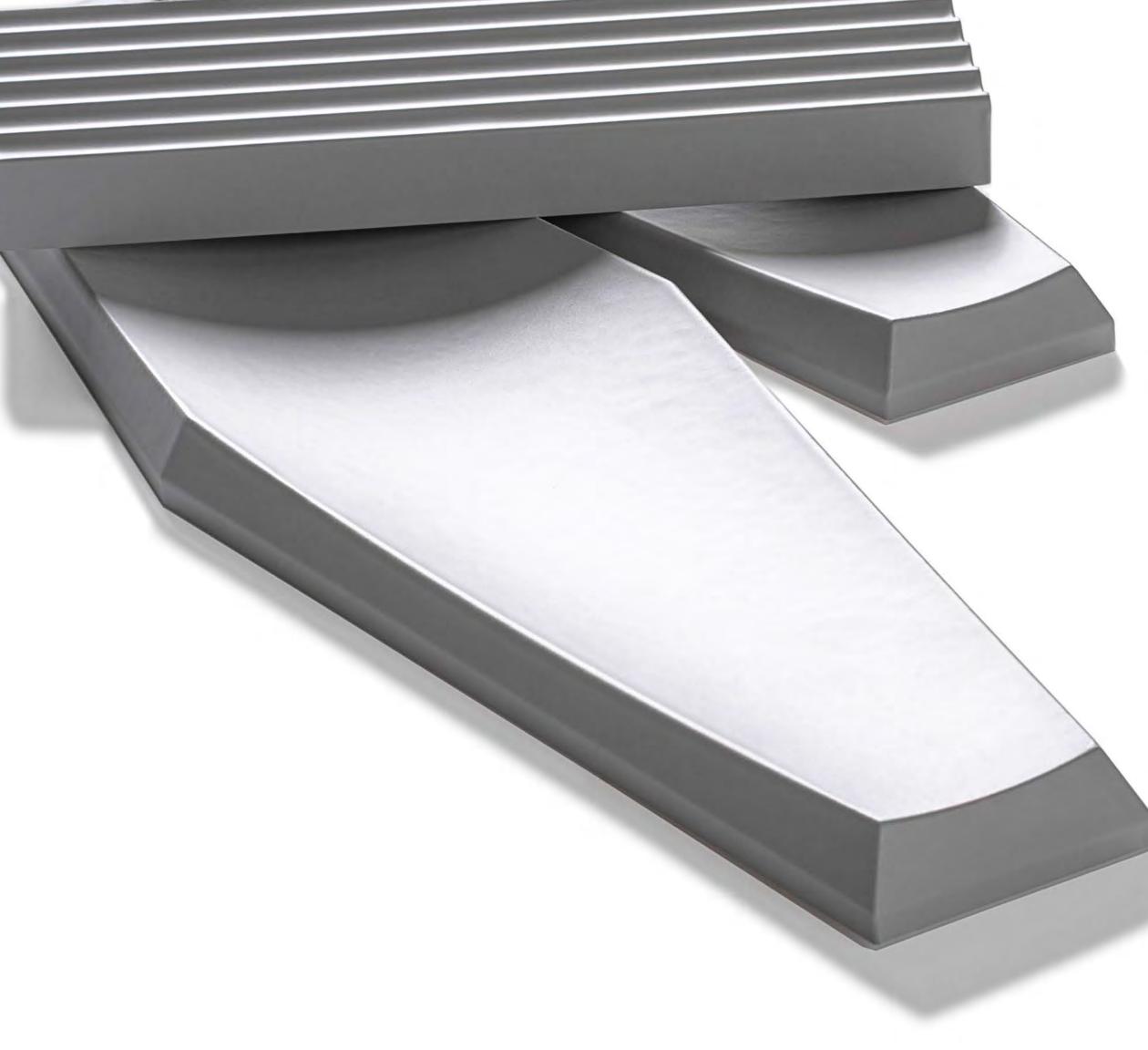
Can be cut on site with a sharp utility knife or drilled with a spade bit. Can be cold bent for simple bends with a minimum radius of 100x thickness.

Tackability

Excellent as a push-pin solution holding up to multiple continued uses.

Readily Recyclable

Made from recycled content can be easily returned to the recycle stream.



Profile

Engineered geometric tiles and panels with a variety of design options including pattern and color.

Color

Dimension



Clearly Dimensional

Profile comes in 2 formats: 4'x8' panels and small, modular tiles. Both formats can be specified with various wood finishes, colors, sheens and patterns. Profile can also be used in combination with Merino Felt and Profile tiles can add that additional touch to a space with create transitions or negative space.

Color | Gauntlet Gray Panel Pattern | Ruffle (Desk) Groove (Wall)

Add Interest, Not Hassle.

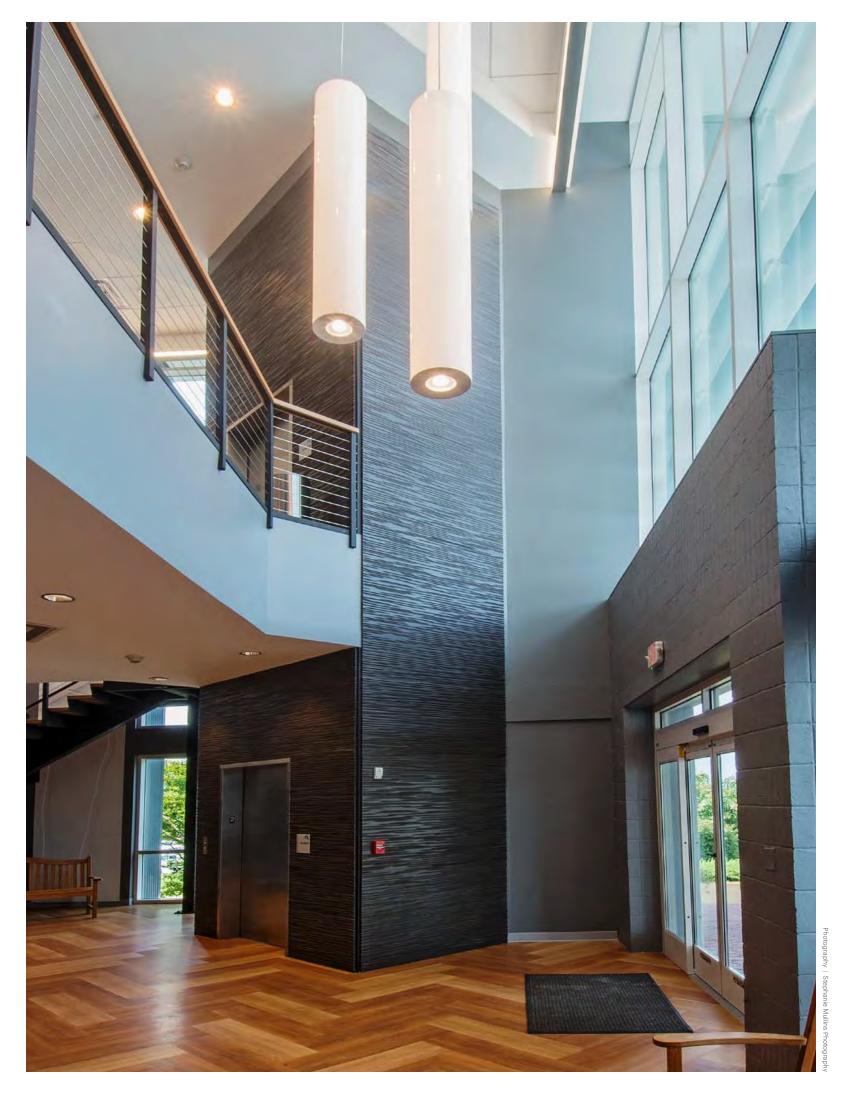
Profile is easy to install, but even easier to specify. This simple system of geometric panels and tiles can be placed in a solid pattern or spread out organically leaving gorgeous negative space.

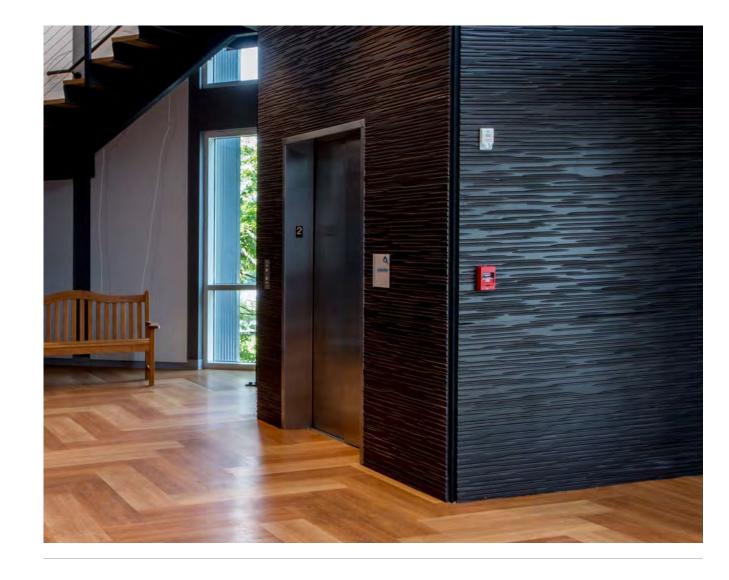
Profile is available in a range of colors and finishes from wood to Merino Felt.

Margaret & Weldon Ratliff Performance Center

Pattern | Verve Color | Enamel Gray

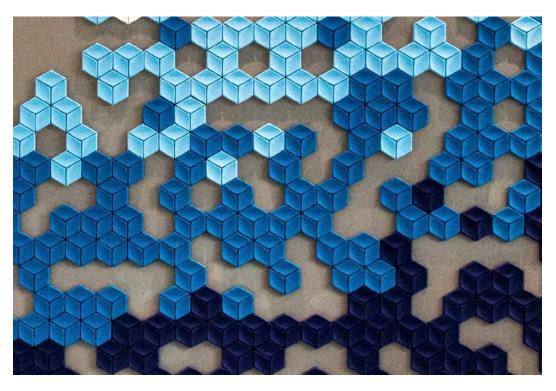






The Atrium River Street Architecture

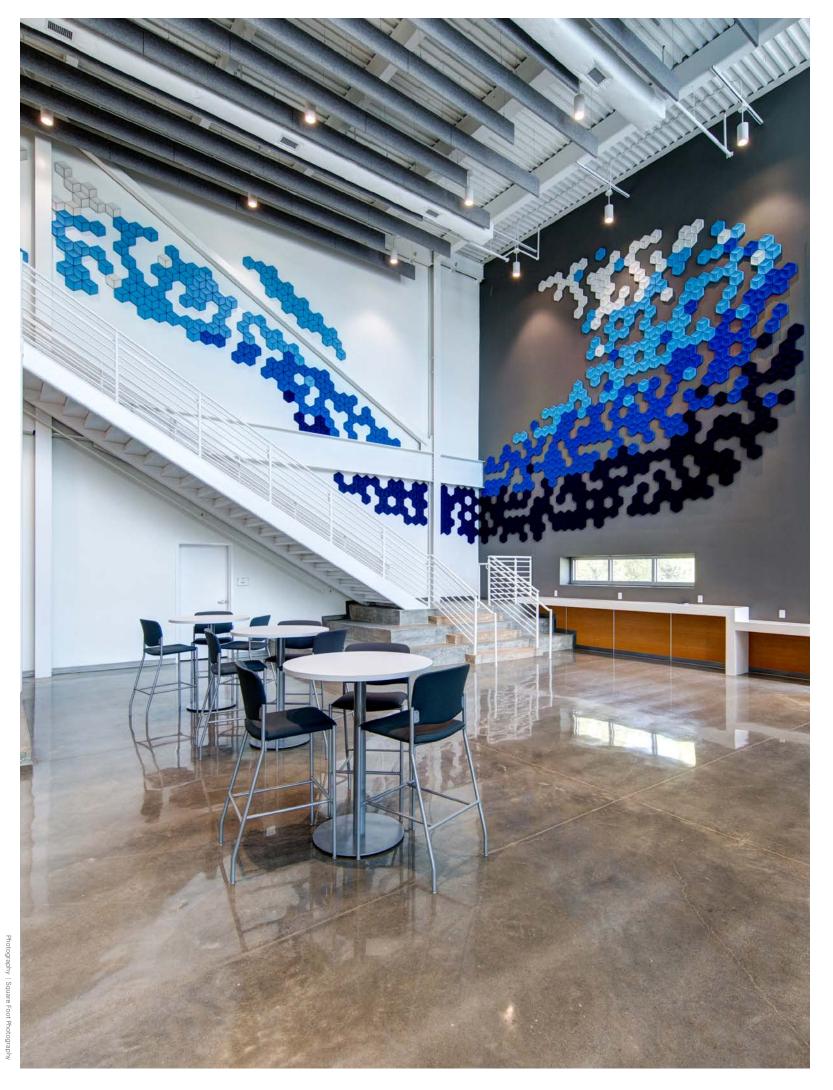
Pattern | Dash Color | Custom





Lamar State College Johnston Engineers, Architects, Planners

Pattern | Swoon Finish | Merino Felt Color | Sky Blue Milky White Deep Turquoise Midnight Blue



Design Options

Add visual texture to walls to make them really stand out.

1. Panel or Tile

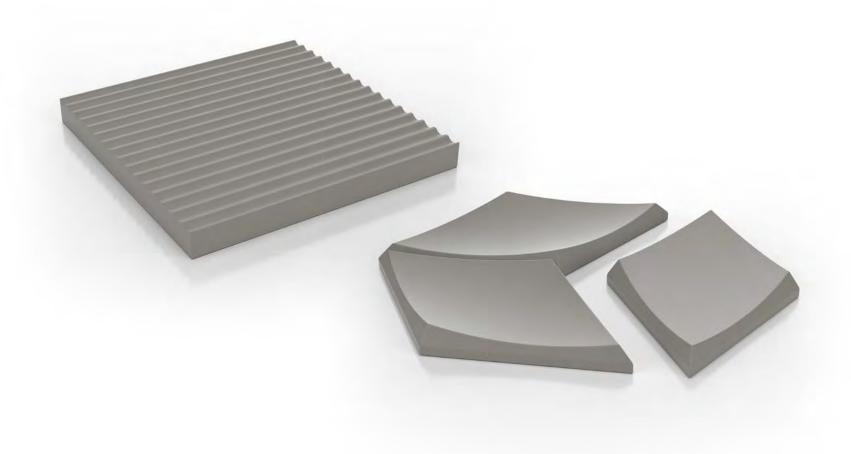
3. Finishes

Use them on walls or ceilings. Pick from our curated patterns and decide how big or small you want to go.

You aren't done yet. You can pick from a wide array of patterns and finishes, or select a paintable finish that allows you to match your existing environment or branding perfectly on site.

2. Materials

Profile tiles and panels are available in several materials including MDF, Baltic birch, or poplar.

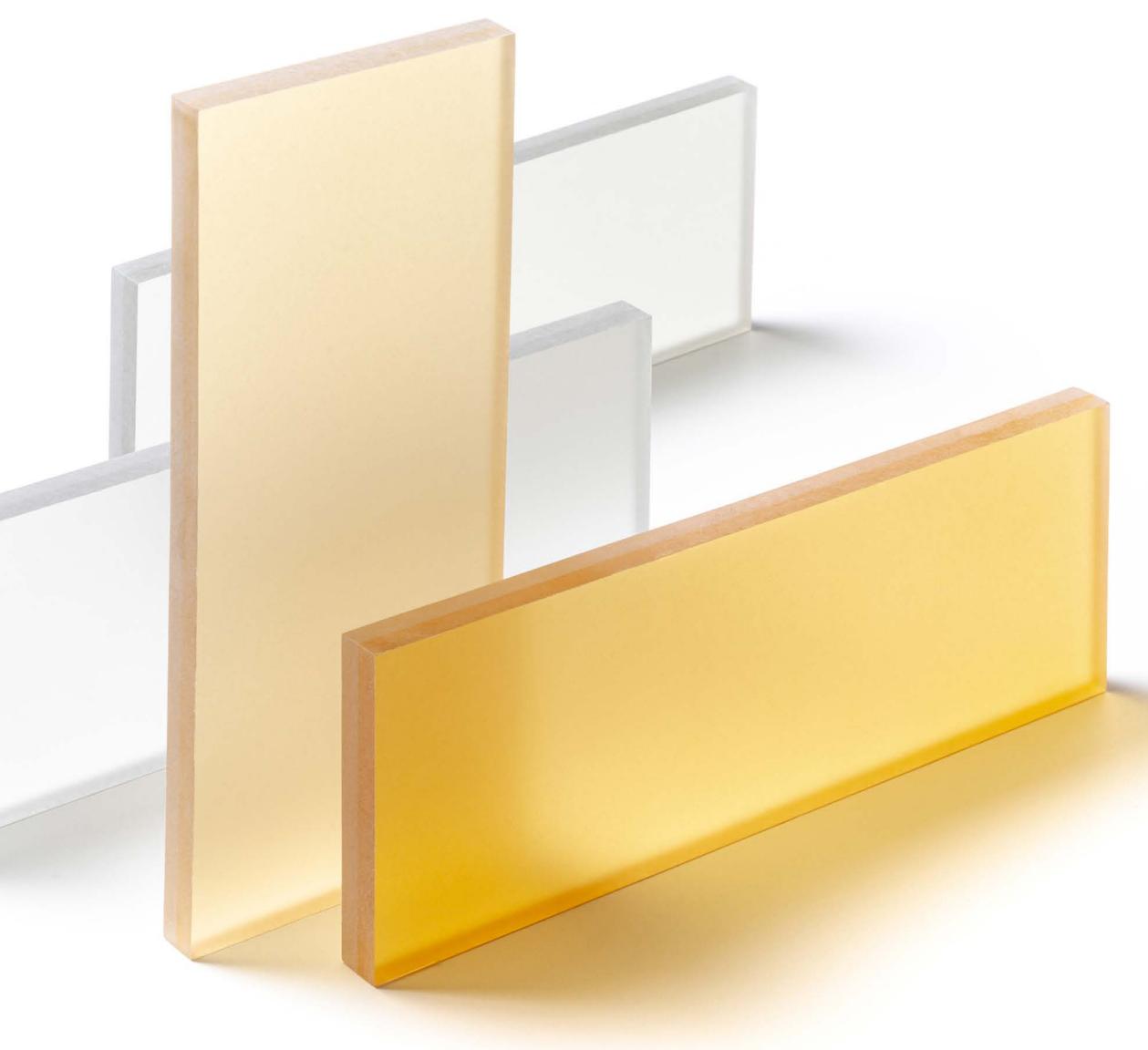


Material Details

Panel Sizes	48" x 96",
Gauges	3/4″
Fire Rating	Fire Rated MDF - Class A
	Standard Finish - Class B

Properties

Affordability	Easily Scalable
Available in multiple cost-	Modularity adds a high degree of
effective applications.	scalability for large or small applications.
Color Available in an incredible array of finishes.	Chemical Resistance Resistant to most common cleaning solvents. Not resistant to strong solvents, highly alkaline or abrasive cleaning agents.



Koda XT

Incredibly durable polycarbonate resin that withstands exterior elements.

- Translucent
- Color
- 🖄 Weatherable
- S Formable



Clearly Tough

Extremely durable for exteriors. Koda XT was engineered to be used outdoors for canopies, playgrounds, balustrades and art features. Koda XT can be specified with color, digital prints and finishes, With 200x the impact strength of glass, Koda XT is a great solution for a variety of outdoor applications.

El Paso Civic Center Carl Daniels Architects

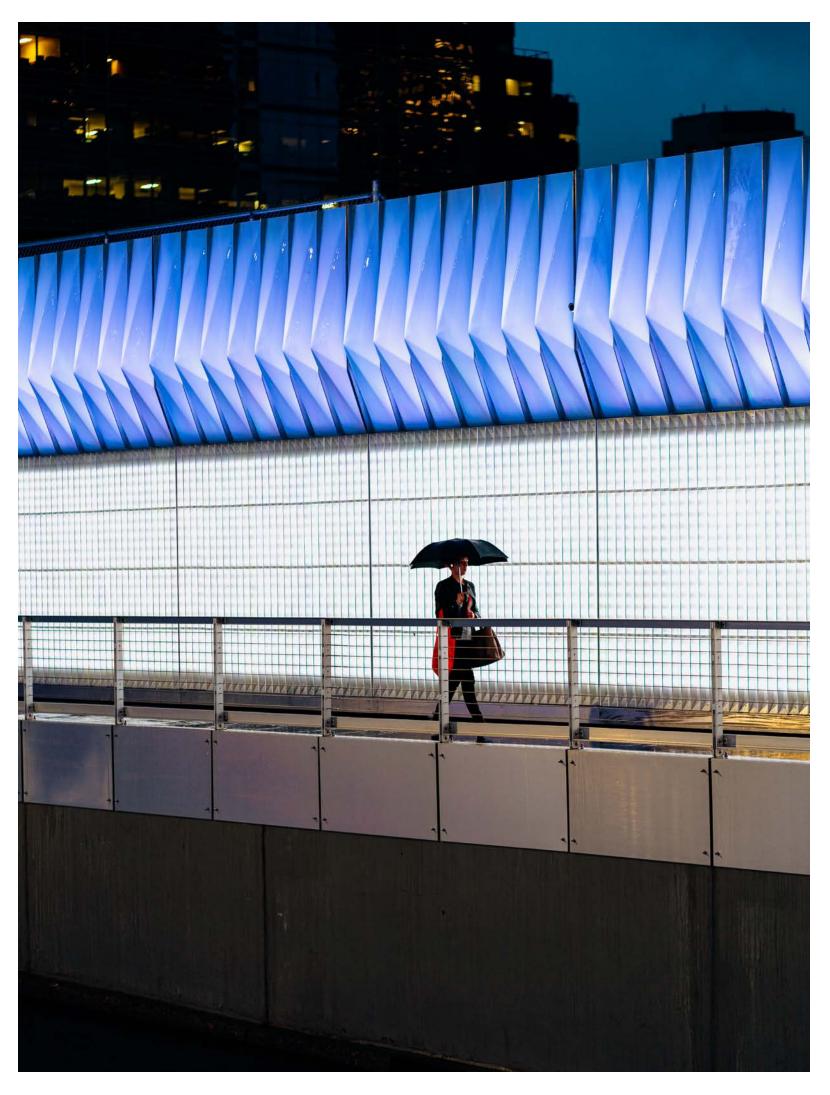
Color | Lagoon Lawn

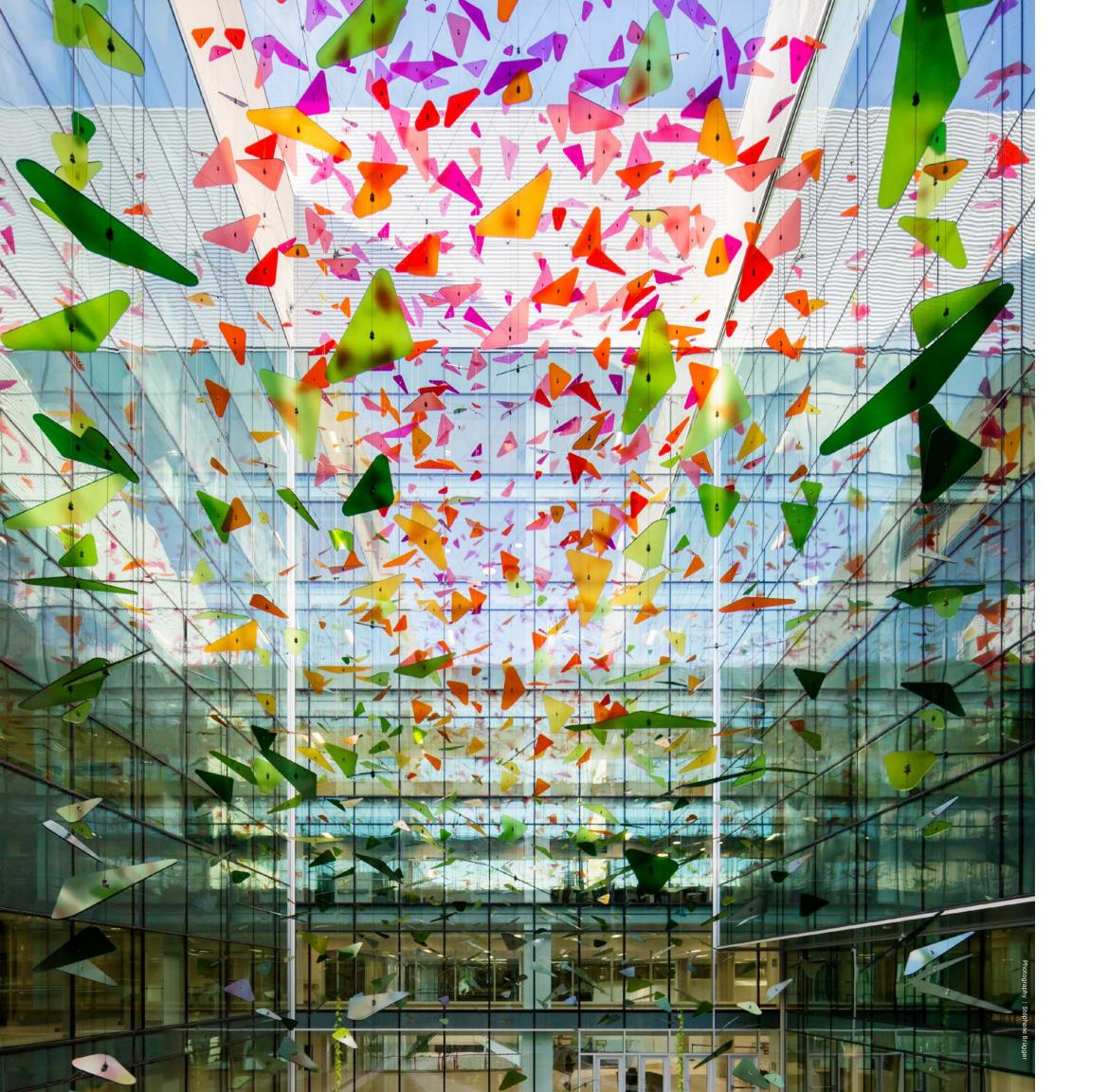




Calgary 4th Street Underpass the marc boutin architectural collaborative inc.

Color | Custom extruded color

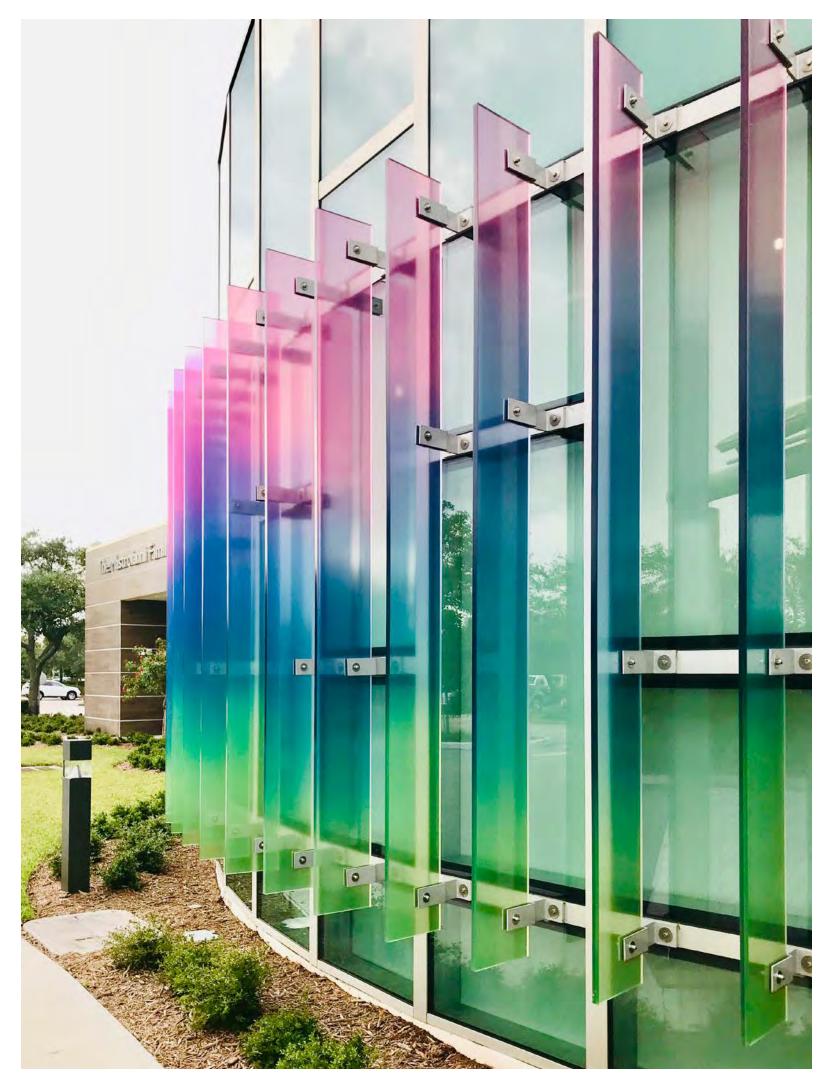






CHU Ste-Justine Johnny Boivin

Color | Custom



Jupiter Medical Center

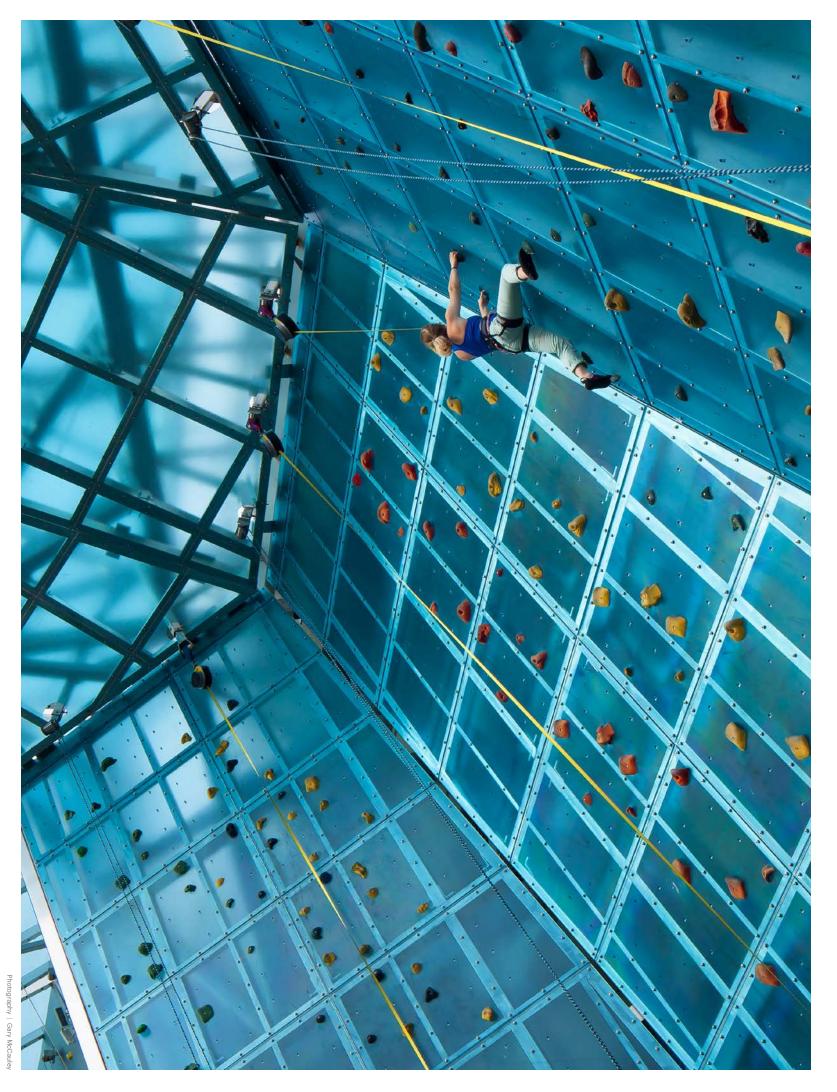






Highpoint Climbing and Fitness River Street Architecture

Color | Surf



Design Options

In large or small quantities, we custom fabricate each sheet of Koda XT to stand the test of time.

1. Finish

3. Diffusions and Effects

your panel.

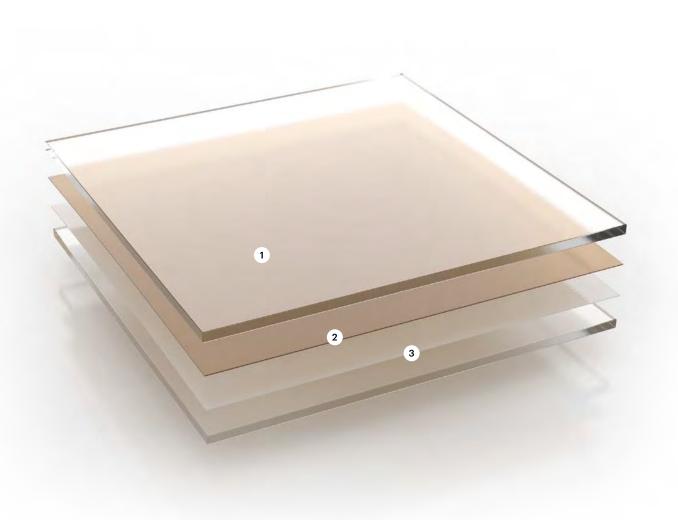
Control opacity and light levels.

Decide how much light you want to let through

Applied to the front or back of a panel, you can add scratch-resistance and translucency with a variety of finishes.

2. 94 Colors

Pick from our carefully curated portfolio of translucent color options.



Material Details

Panel Sizes	48" x 96", 48" x 120"
Gauges	1/4", 1/2″
Fire Rating	Class B

Sustainability

We develop materials with the intention to empower architects, designers and consumers to make choices about specifying and purchasing sustainable and safe materials.



Properties

Impact Strength

Extremely durable material. Can withstand 2.202 J/m (60 ft.lb/in) without failure.

UV Resistance

Very good UV resistance. Koda XT outperforms other polycarbonates in both impact resistance, color stability and light transmission after 10 years of UV light exposure.

Chemical Resistance

Very good chemical resistance. Do not clean with strong solvents, highly alkaline or abrasive cleaning agents.

Optical Clarity

Good optical clarity. Crystal Clear™ Koda offers high optical clarity.

Cold Bending

Can be cold bent for simple bends and curved areas. A minimum radius of 100X thickness.

Lightweight

Half the density of glass. Reduces structural support requirements.

Formability

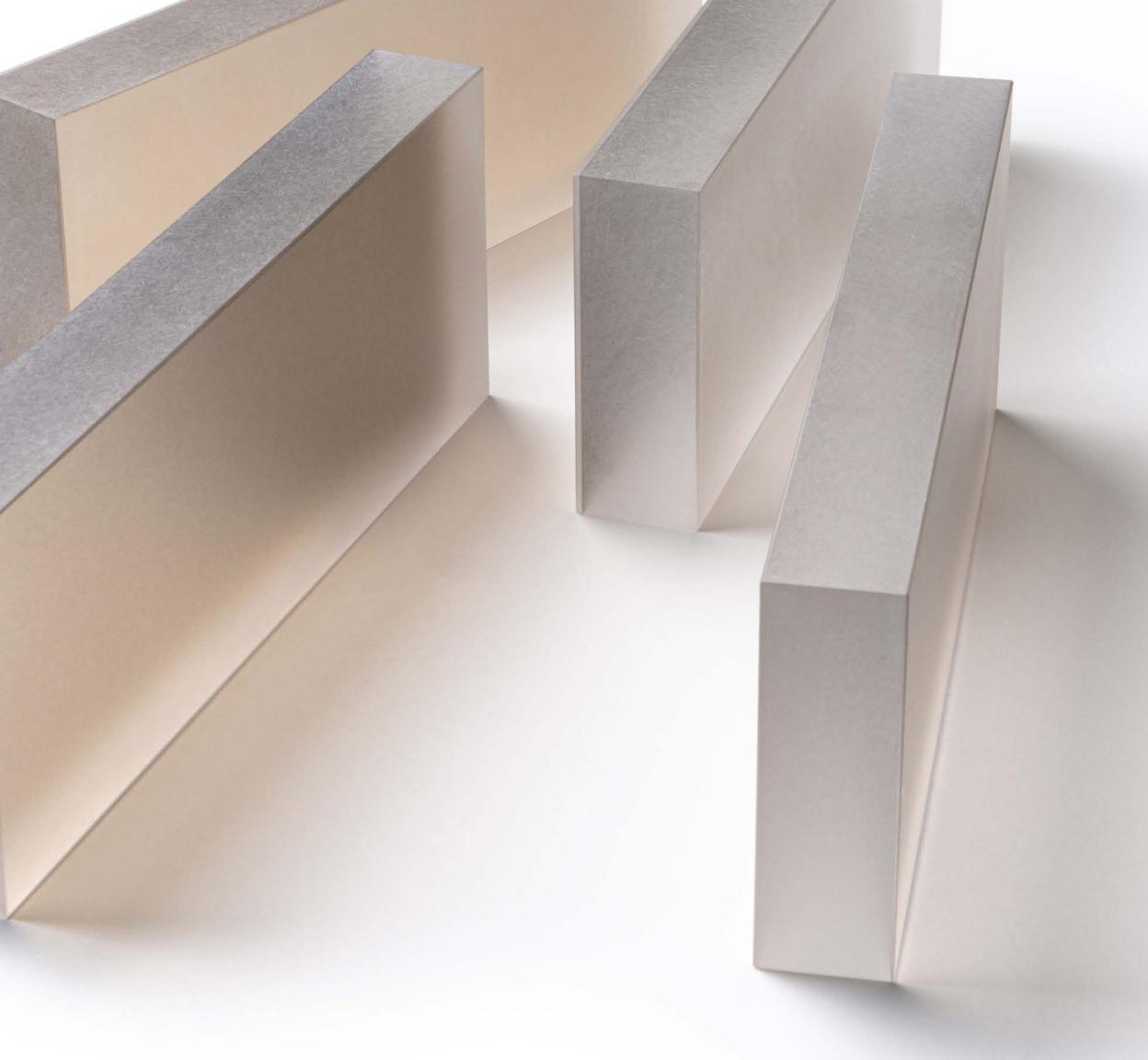
Highly formable. Can be heat formed into a wide variety of shapes and structures.

Complex Fabrication

Complex fabrication available. Contact 3form technical service for details.

High Service Temperature

Can withstand high service temperatures. Up to 279° F/ 132° C continuous exposure.



Chroma XT

Optical grade resin engineered for exterior applications that require light and color transmission.

- 🖄 Weatherable
- Color
- -🌣 Illuminated
- Translucent
- S Formable



Clearly Durable

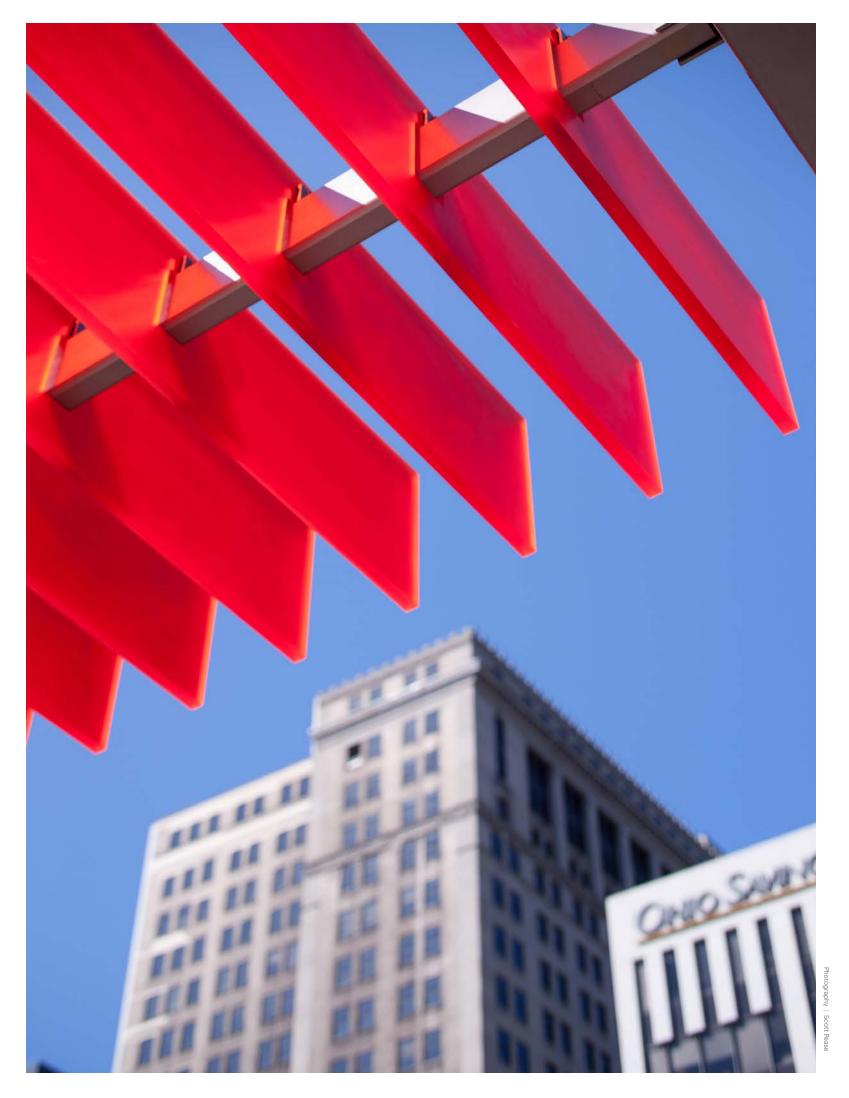
Illuminate the outdoors. Chroma brings excellent light transmission properties to any outdoor application. Add color or light to make a focal point.

Nationwide Children's Hospital MKS

Color | Sassy + Surf Vitamin C + Coral + Coral Aloe + Lawn Vitamin C



Interwoven Atelier Cho Thompson Color | Lioness Blush Zucchini



Perk Park Thomas Balsley Associates

Color | Cranberry





Utah First Credit Union Lisman Studio Color | Custom



Springlake Elementary School HMC Architects

Colors | Cayman Charmer Lago Squash







Veterans Oasis Park - Field of Honor Kimley Horn **Color |** Ghost **Lighting** | RGB

Design Options

Chroma XT is a perfect outdoor solution, lit or unlit.

1. Finish

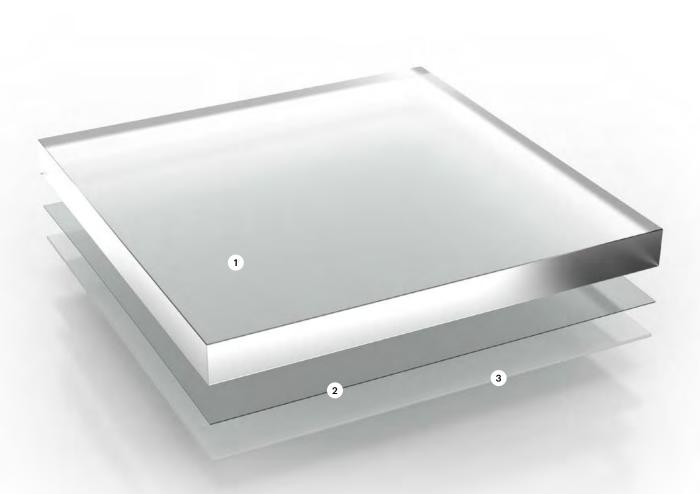
3. Diffusion

Applied to the front or back of a panel, you can add scratch-resistance and translucency with a variety of finishes.

Control opacity and light levels. Decide how much light you want to let through your panel.

2. 94+ Colors

Pick from our carefully curated portfolio, or color match within your existing environment or brand.



Material Details

Panel Sizes	48" x 96", 48" x 120"
Gauges	1/2", 1", 2"
Fire Rating	Class C

Sustainability

We develop materials with the intention to empower architects, designers and consumers to make choices about specifying and purchasing sustainable and safe materials.



Properties

Optical Clarity

Excellent optical clarity. 1.49 D542 Refractive index, 92% Light Transmission, <1% haze, Can be modified with a variety of diffusion and effects.

Abrasion Resistance

Good Abrasion resistance. 48 Barcol hardness, Rockwell M-93 hardness. Vellum finish can be completely refinished

UV Resistance

Excellent UV resistance with no color or light transmission change in 10+ years of outdoor exposure.

Complex Fabrication

Excellent complex fabrication options available through 3form Fabrication.

Formability

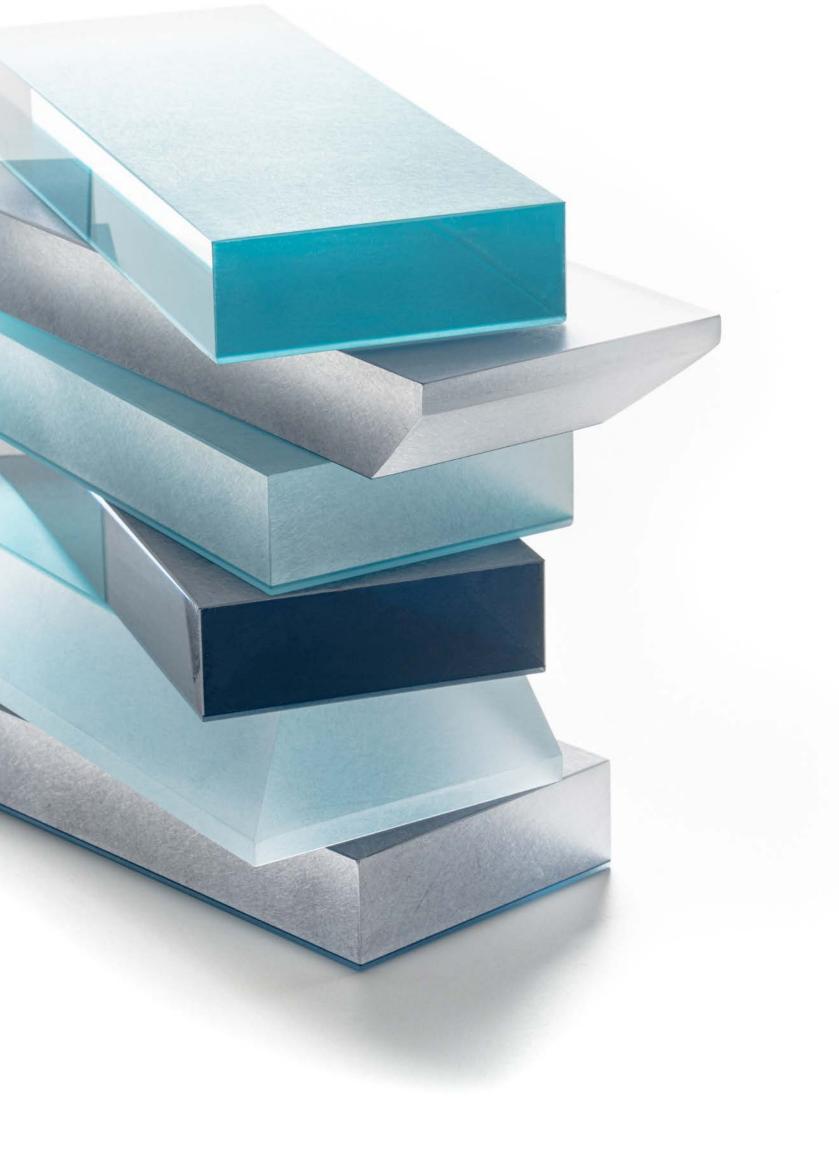
Highly formable material can produce simple or complex shapes. Minimum heatforming radius of 4" at 1/2" gauge.

Rigidity

Highly rigid material. Stable and sturdy enough for horizontal solutions.

High Service Temperature

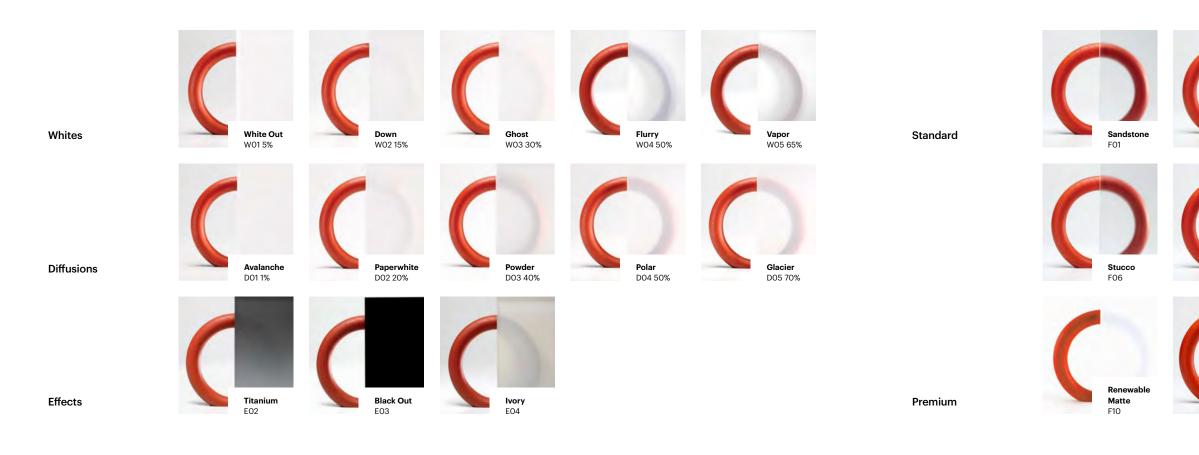
Can withstand relatively high service temperatures (up to 180°F/82°C).



Tech Specs

Whites, Diffusions & Effects

Control opacity, light levels, and reflectiveness.



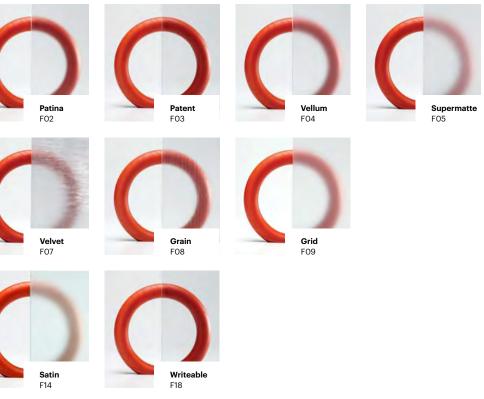
	White Out W01 5%	Down W02 15%	Ghost wo3 30%	Flurry w04 50%	Vapor W05 65%	Avalanche D01 1%	Paperwhite	Powder D03 40%	Polar D04 50%	Glacier D05 70%	Titanium E02	Black Out E03	lvory E04
Varia	х	x	х	х	x	x	х	x	х	х	x	х	x
Chroma	х	х	х	х	x	х	х	x	x	x	x	х	x
Glass	x	x	х	х	x	х	x	x	x	x	x	x	x
Koda XT	х	х	х			х					x		
Chroma XT	x	х	x	х	х	x	x	х	х	х	x	х	x

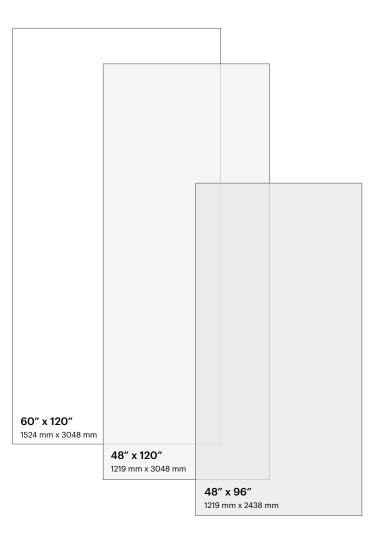
	Sandstone	Patina F02	Patent F03	Vellum F04	Supermatte F05	Stucco FO6	Velvet F07	Grain F08	Grid F09	Renewable Matte F10	Satin F14	Writeable F18
Varia	х	х	х	x	x	х	х	х	х			x
Chroma				х						x		
Glass											х	х
Koda XT	х		x	х		x						
Chroma XT				x						x		

Finishes

Control scratch-resistance and translucency.

All finishes can be seamed and radius formed. Complex shape forming is not available on Supermatte or Patina.





	48" x 96" 1219 mm x 2438 mm	48" x 120" 1219 mm x 3048 mm	60" x 120" 1524 mm x 3048 mm
Varia	х	х	X ¹
Chroma	х	х	
Glass Laminated Glass ²	х	х	X 1
Glass Monolithic Glass ³	x	x	x
Sola Felt	X 4		
Profile	х		
Koda XT	х	Х	
Chroma XT	х	х	

¹ Limited selection

² Laminated Glass is made to order with a minimum size of 8" x 12" and a maximum size of 48" x 120"
 ³ Monolithic Glass is made to order with a minimum size of 8" x 12" and a maximum size of 60" x 120"
 ⁴ Sola Felt Max Size 44" x 96"

Cutting

🕥 Saw

Simple rectangular shapes with an unfinished edge detail.



CNC

5/8 in (15.875) min. cut width. 1/2" min diamiter radius on inside corners



Water Jet

No water wicking Interlayers Edge frosted.

Laser

Varia: up to 1/4 in (6.3 mm) Chroma: up to 5/8 in (15.8 mm) Not available with Supermatte F05. No Varia whites Edges are polished as result of laser



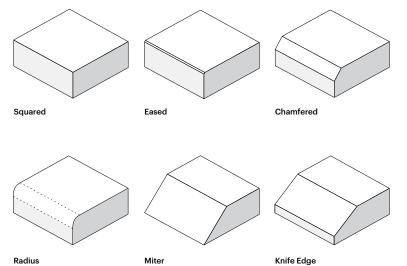
Drag Knife

Felt cutting and beveling details

	Saw Cut	CNC	Water Jet	Laser	Drag Knife
Varia	х	х	х	х	
Chroma	x	х	х	x	
Glass		х	х		
Sola Felt					x
Profile	x	x			
Koda XT	x	x	x		
Chroma XT	x	x	x	x	

Edge Type

Varia Chroma Glass Koda XT Chroma XT



Miter

Knife Edge

	Squared	Eased	Chamfered	Radius	Miter	Knife Edge
Varia	х	х	х	х	х	X *
Chroma	х	х	х	х	х	х
Glass	х	х	х		х	
Koda XT	х	х	х	х	х	
Chroma XT	x	х	х	х	х	Х

* 1" and thicker gauges only

3form Materials | Tech Specs

164



Saw Cut

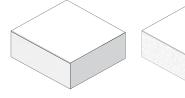


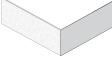
Flame Polish

_____ Varia Chro

Edge Finishes

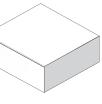
Varia Chroma Koda XT Chroma XT





Sanded Renewable Matte

Sanded



Solvent Polish

	Saw Cut	Sanded	Sanded Renewable Matte	Flame Polish	Solvent Polish	Hand Polish
Varia	х	х		x	х	
Chroma	х	x	x			x
Koda XT	х	x				
Chroma XT	х	х	х			х

Non-glued, loose seams

3.2 mm

Minimum 9.5mm gauge

3.2 mm

Interior Expansion Joint

in length or width

Overlap Joint

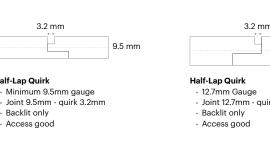
Minimum 9.5mm gauge

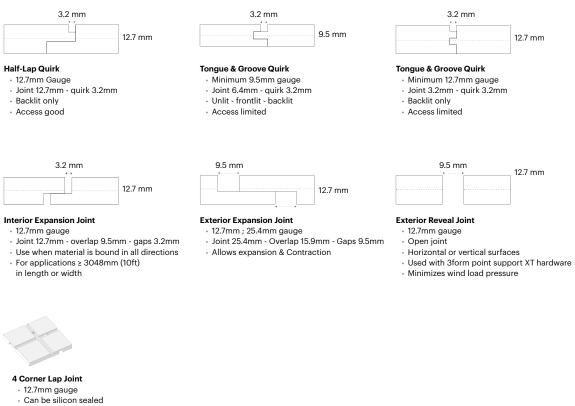
For applications ≥ 3048mm (10ft)

Half-Lap Quirk

Backlit only

Access good





- Joint 9.5mm overlap 6.4mm gap 3.2mm Use when material is bound in all directions

 Overlap based on application Angled or vertical surfaces

9.5 mm

- Used to direct water Minimizes wind load pressure
- Double color effect at joint

Field adhered seams

Field Seam Prep

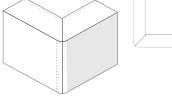
For on-site seaming

Lap Joint • 12.7mm gauge

 Silicon sealed ioint Horizontal or vertical surfaces Support required at joint

9.5 mm

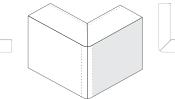
Tongue Tongue Interior Half-Lap Half-Lap & Groove & Groove Expans Quirk Quirk Quirk Quirk Joint 9.5 mm 12.7 9.5 mm 12.7 mm 9.5 mm Varia х х х Х Х Chroma Х Х Glass Koda XT Chroma XT



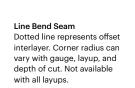
Miter UV Glue Seam

Shown with 3mm radius

6.3mm (1/4in) minimum gauge

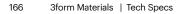




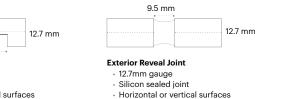


Light Seam Dotted line represents color layer. Default for lit applications.





Seams



Used with framed installations

Factory adhered seams



Structural Seams

- Large features
- Renewable matte finish only 90° cut only
- No W01, W03, W05, D05

or nsion	Interior Expansion Joint 12.7 mm	Exterior Expansion Joint 12.7 mm	Exterior Reveal Joint 12.7 mm	Overlap Joint	4 Corner Lap Joint	Field Seam Prep	Lap Joint 12.7	Exterior Reveal Joint 12.7 mm	Structural Seams
	x	х			х	х	х	х	x
								х	
		x	x	x	x		x	x	
		x			x	x	x	x	x

		2 in (50.8 mm)	1 in (25.4 mm)	3/4 in (19.05 mm)	5/8 in (15.8 mm)	1/2 in (12.7 mm)	3/8 in (9.5 mm)	1/4 in (6.35mm)	3/16 in (4.76 mm)	1/8 in (3.18 mm)	1/16 in (1.59 mm)		2 in (50.8 mm)	1 in (25.4 mm)	3/4 in (19.05 mm)	5/8 in (15.8 mm)	1/2 in (12.7 mm)	3/8 in (9.5 mm)	1/4 in (6.35mm)	3/16 in (4.76 mm)	1/8 in (3.18 mm)	1/16 in (1.59 mm)
Varia	Minimum Allowance Color/Fabric Interlayer		0.850 in (21.6 mm)	0.648 in (16.5 mm)		0.436 in (11.1 mm)	0.324 in (8.2 mm)	0.2125 in (5.4 mm)	0.168 in (4.3 mm)	0.104 in (2.6 mm)	0.050 in (1.3 mm)	Chroma XT Maximum Allowance Standard and Digital Pr		1.100 in (27.9 mm)	1.090 in (27.6 mm)		0.585 in (14.9 mm)	0.562 in (14.27 mm)				
	Maximum Allowance Color/Fabric Interlayer		1.059 in (26.9 mm)	0.768 in (19.5 mm)		0.508 in (12.9 mm)	0.384 in (9.8 mm)	0.260 in (6.6 mm)	0.192 in (4.9 mm)	0.132 in (3.4 mm)	0.070 in (1.8 mm)	Minimum Allowance With 1/8 in (3.18 mm) Renewable Matte	1.865 in (47.4 mm)	0.965 in (24.5 mm)			0.515 in (13.1 mm)					
	Minimum Allowance All Other Interlayers		0.850 in (21.6 mm)	0.618 in (15.7 mm)		0.412 in (10.5 mm)	0.304 in (7.7 mm)	0.196 in (5.0 mm)	0.1558 in (3.9 mm)	0.098 in (2.5 mm)	0.054 in (1.37 mm)	Back Finish		(24.0 mm)			(10.1 1111)					
	Maximum Allowance All Other Interlayers		1.090 in (27.7 mm)	0.798 in (20.3 mm)		0.562 in (14.3 mm)	0.434 in (11.0 mm)	0.306 in (7.8 mm)	0.205 in (5.2 mm)	0.138 in (3.5 mm)	0.072 in (1.8 mm)	Maximum Allowance With 1/8 in (3.18 mm) Renewable Matte Back Finish	2.325 in (59.1 mm)	1.225 in (31.1 mm)			0.710 in (18.0 mm)					
	Weight Flux Ib/ft ² (kg/m ²)		6.6 lb/ft ² (32.2 kg/m ²)	5.0 lb/ft ² (24.4 kg/m ²)		3.3 lb/ft² (16.1 kg/m ²)	2.5 lb/ft ² (12.2 kg/m ²)	1.7 lb/ft ² (8.3 kg/m ²)	1.2 lb/ft ² (5.9 kg/m ²)	0.8 lb/ft ² (3.9 kg/m ²)	0.4 lb/ft ² (2.0 kg/m ²)	Weight Flux lb/ft² (kg/m²)		2 6.6 lb/ft ² (32.1 kg/m ²)			3.5 lb/ft² (17.0 kg/m²)					
Chroma	Minimum Allowance Color/Digital Print/XT	1.800 in (45.7 mm)	0.900 in (22.9 mm)	0.850 in (21.59 mm)		0.450 in (11.4 mm)	0.412 in (10.4 mm)															
	Maximum Allowance Color/Digital Print/XT	2.200 in (55.9 mm)	1.1009 in (27.9 mm)	1.090 in (27.6 mm)		0.585 in (14.9 mm)	0.562 in (14.27 mm)															
	Weight Flux lb/ft ² (kg/m ²)	-	6.2 lb/ft ² (30.2 kg/m ²)			3.1 lb/ft² (15.1 kg/m ²)																
Sola Felt	Minimum Allowance						0.337 in (8.5 mm)	0.225 in (5.7 mm)	0.168 in (4.2 mm)				1 1/16 in (26.9 mm)	13/16 in (20.6 mm)	11/16 in (17.4 mm)	9/16 in (14.2 mm)	1/2 in (12.7 mm)	7/16 in (11.1 mm)	3/8 in (9.5 mm)	5/16 in (7.9 mm)	1/4 in (6.35mm)	3/16 in (4.76 mm)
	Maximum Allowance						0.413 in (10.5 mm)	0.275 in (7.0 mm)	0.206 in (5.3 mm)			Glass Minimum Allowance Laminated Glass	1.000 in (25.40 mm)	0.750 in (19.05 mm)	0.625 in (15.88 mm)	0.500 in (12.70 mm)		0.375 in (9.53 mm)		0.250 in (6.35 mm)		
	Weight Flux Ib/ft ² (kg/m ²)						.39 lb/ft² (1.9 kg/m ²)	.30 lb/ft² (1.5 kg/m ²)	.22 lb/ft² (1.1 kg/m ²)			Maximum Allowance	1.094 in (27.78 mm)	0.844 in (21.43 mm)	0.719 in (18.26 mm)	0.594 in (15.08 mm)		0.469 in (11.91 mm)		0.344 in (8.73 mm)		
Profile	Maximum Allowance			up to 3/4 in (19.05 mm)	Thickness varies due to texture							Monolithic Minimum Allowance All Other Interlayers					0.469 in (11.91 mm)		0.355 in (9.02 mm)	0.292 in (7.41 mm)	0.219 in (5.56 mm)	0.180 in (4.57 mm)
Koda XT	Minimum Allowance Color					0.450 in (11.45 mm)		Not Available				Maximum Allowance All Other Interlayers					0.531 in (13.49 mm)		0.406 in (10.31 mm)	0.332 in (8.43 mm)	0.244 in (6.20 mm)	0.199 in (5.05 mm)
	Maximum Allowance Color					0.585 in (14.26 mm)		Not Available				Weight Flux Ib/ft² (kg/m²)		2 11.1 lb/ft ² (54.0 kg/m ²)			6.8 lb/ft ² (33.2 kg/m ²)	6.0 lb/ft ² (29.3 kg/m ²)	5.1 lb/ft² (24.9 kg/m ²)	4.3 lb/ft² (21.0 kg/m ²)	3.0 lb/ft ² (14.6 kg/m ²)	
	Minimum Allowance Crystal Clear					0.427 in (10.85 mm)		0.212 in (5.38 mm)														
	Maximum Allowance Crystal Clear					0.500 in (12.7 mm)		0.260 in (6.6 mm)														
	Weight Flux Ib/ft²(kg/m²)					3.1 lb/ft² (15.1 kg/m ²)		1.516 lb/ft (7.31 kg/m ²)	2													

Cold Bending & Heat Forming

	2 in (50.8 mm)	1 in (25.4 mm)	3/4 in (19.05 mm)	5/8 in (15.8 mm)	1/2 in (12.7 mm)	3/8 in (9.5 mm)	1/4 in (6.35mm)	3/16 in (4.76 mm)	1/8 in (3.18 mm)	1/16 in (1.59 mm)		
Cold Bending Minimum	Radii	Must be q	ualified									
Varia		100 in (2540 mm)	75 in (1905 mm)		50 in (1270 mm)	37 in (940mm)	24 in (635mm)	19 in (483 mm)	12 in (305 mm)	7 in (178 mm)		
Dichroic / Reflect		250 in (6350 mm)	188 in (4775 mm)		125 in (3175 mm)	94 in (2388 mm)	63 in (1600 mm)	47 in (1194 mm)	32 in (813 mm)	N/A		
Wood		200 in (5080 mm)	150 in (3810 mm)		100 in (2540 mm)	75 in (1905 mm)	50 in (1270 mm)	37 in (950 mm)	24 in (610 mm)	N/A		
Heat Forming Minimum	Radii	Restrictio	ns can apply	based on in	terlayer							
Simple Mold		6 in (152.4 mm)	4.5 in (114.3 mm)		3 in (76.2 mm)	2.25 in (57.2mm)	Thinner g	auge heat fo	rming must	be reviewed		
Male/Female Mold		3 in (76.2 mm)	2.25 in (57.2 mm)		1.5 in (38.1 mm)	1 in (25.4mm)	Thinner gauge heat forming must be revie					
Dichroic/Wood/Digital Print				,	s affect the ra direction at a min			t size				
Complex Shapes & Curves		Available-	–contact 3fo	orm for revie	W							
Cold Bending Minimum	Radii	Not recon	nmended for	Chroma XT								
Chroma	N/A	N/A			225 in (5715 mm)							
Heat Forming Minimum	Radii											
Chroma	12 in (304.8 mm)	8 in (203.2 mm)			4 in (101.6 mm)							
Wood/Digital Print			, , , ,	,	s affect the ra at formed one dir		iximum shee	t size				
Complex Shapes & Curves		Available-	-contact 3fc	orm for review	w							

2 in (50.8 mm) Cold Bending Minimum Radii Koda XT Heat Forming Minimum Radii

Koda XT

Koda XT

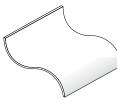
Complex Shapes & Curves

Chroma

Varia

1 in (25.4 mm)	3/4 in (19.05 mm)	5/8 in (15.8 mm)	1/2 in (12.7 mm)	3/8 in (9.5 mm)	1/4 in (6.35mm)	3/16 in (4.76 mm)	1/8 in (3.18 mm)	1/16 in (1.59 mm)
			50 in		25 in			
			(1270 mm)		(635mm)			
	nility finishes	not recomm	nended for h	eat forming				
Low dura								
Low dura			3 in		3 in			







Single Radius

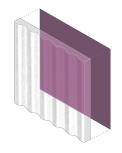
Multiple Radii

Complex Shapes

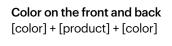
Color Location

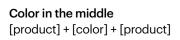
Depth, dimension and saturation can be created with color layers.

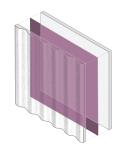
Color on the back [product] + [color]







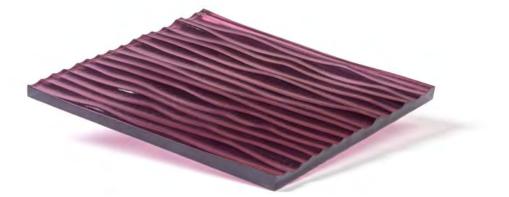






Color on the front [color] + [product]







	Color on the back	Color in the middle	Color on the front	Color on front and back
Varia	х	х	х	x
Chroma	x	x	x	
Glass		x		
Koda XT		x		
Chroma XT		x		

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